

## INTRODUCTION TO REVISED MANUAL

Welcome to the revised edition of the Hammond L-100 Series Service Manual.

Started in late 2018, this edition updates the original manual for the modern era. Changes include:

- Schematics recreated in Illustrator allowing support for interactive comparisons between models and a 17MB reduction in file size
- Spelling and typographic mistakes corrected
- Hyper-links added to cross-references, table of contents, figures, etc.
- Images touched up
- Most images added in-line with column text to aid on-screen viewing
- Page layout redesigned for a compromise between landscape printing and on-screen reading
- Font changed to sans serif (Helvetica Neue) for easier onscreen readability


## I-1 METHOD

The original service manual had been scanned by an unknown source. This was then downloaded and OCR-ed.

OCR errors were either corrected or re-keyed. Then all text was composited in Adobe InDesign. Images were captured, edited, and enhanced in Adobe Photoshop.

## I-2 REVISION HISTORY

The following revisions have been made:

| Revision | Date | Comments |
| :--- | :--- | :--- |
| Original | ca. 1961 | Original service manual written by <br> Hammond Organ Company |
| 1.0 | November, 2018 | Initial update by Michael <br> Hightower |
| 1.1 | February, 2022 | Added Kon Zissis' modifications, <br> minor edits |

To suggest corrections/improvements or to add content, please contact Michael Hightower via mphtower@gmail.com.

## l-3 PRINTING INSTRUCTIONS

The main body of the document is typeset on $8.5^{\prime \prime} \times 11^{\prime \prime}$ (US Letter) in a landscape format. The schematics are typeset on 8.5 " x 14" (US Legal) in a landscape format.
Pages numbers and layout:

- $8.5^{\prime \prime} \times 11$ (US Letter) Landscape:

Cover page - 37
55 - End of document

- $8.5^{" \times} \times 14$ (US Legal) Landscape:
$39-54$


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## INTRODUCTION TO ORIGINAL SERVICE MANUAL

## II-1 OVERVIEW

This manual contains service information for L-100 Series organs.
The series is comprised of the following models:

$$
\begin{aligned}
& \mathrm{L}-100 \\
& \mathrm{~L}-100 \mathrm{~A} \\
& \mathrm{~L}-100-1 \\
& \mathrm{~L}-100-2 \\
& \mathrm{~L}-200
\end{aligned}
$$

The Model L-100 Hammond organ is a completely self-contained console, requiring no external tone cabinet. It has two manuals or keyboards of 44 keys each, a 13 note pedal keyboard, and an expression (swell) pedal for controlling the volume. All tones are produced by electro-magnetic tone generators and electrically amplified. Selection of tone colors is made by adjusting 17 drawbars and 6 preset tabs. Other characteristics of the music are adjusted by means of 10 other tabs. A toggle switch, located to the right of the console above the manuals, is used to turn on the organ. A pilot light shows when the organ is turned on.
Model L-100A is similar to Model L-100, with the addition of percussion voicing circuitry, controlled from the lower left end block.

Model $\mathrm{L}-100-1$ is similar to $\mathrm{L}-100$, with a six-voice percussion feature added. Percussion controls are mounted in the lower right end block.

Model L-100-2 is identical to Model L-100-1, with the addition of the "drawer" type automatic Rhythm II feature. No service information for Rhythm II is contained in this manual, since its circuitry is independent of the organ. For Rhythm II service information, refer to the Service Manual for Rhythm II HO-466.
Model $\mathrm{L}-200$ with inbuilt rhythm is electrically identical to the $\mathrm{L}-100-2$ organ. Wiring of the rhythm unit to the console is presented in Figure 5-9.
L-Series organs will have fuses added to the Canadian power supply (101-000130) to comply with C.S.A. standards. Location and value of fuses are shown in Figure 5-17.
For convenience in locating desired information, this manual is divided into the following sections:
I. How the Organ Operates
II. Theory of Operation
III. Disassembly
IV. Practical Service Suggestions
V. Diagrams
VI. Parts List

## II-2 SPECIFICATIONS

DIMENSIONS: Width, 43½"; Height, 44½"; Depth, 23"
WEIGHT: 215 lbs.
POWER INPUT: 140 Watts
OUTPUT: 15 Watts, E.I.A.

## SECTION I HOW THE ORGAN OPERATES

## 1-1 GENERAL

This section contains a description of the operating principles of L-100 Series organs. Figure 1-1 and Figure 1-2 depict the locations of the various subassemblies. Figure 1-4 is a block diagram.

## 1-2 TONE SOURCE

Most tone sources, such as strings, reeds, or pipes, produce complex tones. The Hammond tone-producing mechanism, however, generates individual frequencies which can be combined by means of harmonic drawbars to produce any desired tone quality. The block diagram, Figure 1-4, shows the chief components of the instrument.
Electrical impulses of various frequencies are produced in the "tone generator assembly" which contains a number of "tone wheels" driven at predetermined speeds by a motor and gear arrangement. Each tone wheel is a steel disc similar to a gear, with high and low spots, or teeth, on its edge (see Figure 1-5). As the wheel rotates, these teeth pass near a permanent magnet, and the resulting variations in the magnetic field induce a voltage in a coil wound on the magnet. This small voltage, when suitably filtered, produces one note of the musical scale, its pitch or frequency depending on the number of teeth passing the magnet each second.

A note played on either manual of the organ consists of a fundamental pitch and a number of harmonics, or multiples of the fundamental frequency. The fundamental and harmonics available
on each playing key are controllable by means of drawbars. By suitable adjustment of these controls the player may vary the tone colors at will. Several pre-selected tones are also available by use of the preset tabs.


Figure 1-1: L-100 Console, Front View


Figure 1-2: L-100 Console, Rear View
Mixed tones from the upper manual and lower manual and pedals go through the pre-amplifier and the "vibrato amplifier". Vibrato may be added, depending on the position of the vibrato selector tabs. The tones then pass through the expression control and additional stages of amplification before reaching the speaker.

Percussion tones are produced by borrowing a signal from the upper manual 2nd harmonic drawbar, 3rd harmonic drawbar, or both, and conducting the signal through the percussion amplifier, where its decay characteristics are controlled.

A portion of this signal is returned to the respective drawbar. The percussion signal is then combined with the signal from the manuals after the vibrato system but before the expression control. The control tubes are keyed through the 6th harmonic key contacts and busbar.

The pedal tones do not require drawbars for tone color variation, because they are produced as complex tones by special tone wheels. The single pedal drawbar adjusts the volume of the pedals relative to that of the manuals, and the pedal signal then is combined with the signal from the manuals before passing into the matching transformer.

## 1-3 MOTOR AND POWER SWITCH

The tone generator assembly, in which all tones of the organ originate, is driven at constant speed by a self starting synchronous motor, operating at 1800 RPM located at the left side (rear view) of the console (Figure 1-2). (In 50 cycle organs, the generator speed is 1500 RPM ).
A toggle switch (Figure 1-1) controls power to the organ.

## 1-4 TONE GENERATOR



Figure 1-3: Section of Main Generator
All tones of the organ originate as electrical signals in the tone generator assembly. It contains 87 tone wheels having various numbers of teeth, with suitable gears for driving them at various speeds from a main shaft extending along the center. Each pair of tone wheels is mounted on a shaft and between them is a bakelite gear held by a coil spring, forming a mechanical vibration filter (see Figure $1-3$ ). As the gear is not rigidly attached to the shaft, any pair of wheels which may be stopped accidentally will not interfere with the operation of the others.


Figure 1-4: Block Diagram, L-100 Series


Figure 1-5: Typical Tone Generator

Adjacent to each tone wheel is a magnetized rod with a pickup coil wound on it. These magnets extend through the front and back of the generator, and are held by set screws which can be loosened in case adjustment is ever necessary. Figure 1-6 shows the location of the magnet for any frequency number. In the illustration the dotted lines indicate frequencies whose tone wheels are on the same shaft.
On top of the tone generator assembly are small transformers and condensers, forming tuned filters for the higher frequencies. They are not likely to need replacing. In case one filter becomes inoperative, both the transformer and condenser must be replaced with a matched set from the factory. Figure 1-7 shows the location of these filters. A few frequencies use untuned filters consisting of coils alone.

Wiring from the various filter assemblies leads to the terminal strip on the long edge of the generator.
The output frequencies of the tone generator are numbered, for convenience, in order of increasing frequency. The lowest, number 1 , is about 32 cycles per second, and the highest, number 91 , is about 6000 cycles per second. Frequency numbers 1 to 13 are used only for the pedals; numbers 14 to 17 are omitted; and numbers 18 to 91 are used for the manuals. Figure 1-7 showing filter locations also shows the termination point of each frequency, while Figure 1-5 shows typical tuned and untuned tone generators.
In case any generator frequency is weak or absent, refer to Practical Service Suggestions for the procedure to be used in locating and correcting the trouble.


SYNCHRONOUS
MOTOR END
BACK OF GENERATOR
(AT BACK OF CONSOLE)


DOTTED LINES SHOW fREQUENCIES WHOSE TONE WHEELS ARE ON SAME SHAFT
Figure 1-6: Magnet Locations on Tone Generator


Figure 1-7: Filter Locations and Frequency Terminations on Generator Cover

## 1-5 MANUALS

Musical frequencies from the tone generator go through the manual cable to terminal strips on the two manuals and from them to the key contact springs.
Each of the two manuals has 44 playing keys, or approximately $31 / 2$ octaves. The two manuals do not cover exactly the same pitch range, but they are arranged so that keys of like pitch are in line. Middle " $C$ " is the first $C$ on the upper manual and the key in line with it on the lower manual.

Under each key are a number of contact springs (for the fundamental and harmonics of that key) which contact an equal number of busbars when the key is pressed. All contact springs and busbars have precious metal contact surfaces to avoid corrosion, and the manuals are sealed to exclude dust so far
as possible. In case a contact becomes dirty in spite of these precautions, a busbar shifter is provided in each manual to slide the busbars endwise and thus provide a fresh contact surface. (See paragraph "4-7-11 Key Does Not Play or Harmonic Is Missing" on page 35.)
Looking under the lower manual on the left hand end (front view) a black wood end block will be observed. One half inch from the front of this block is a drilled hole. Within this drilling is a small metal tongue with a punched hole. Using either long nose pliers or a hook, this tongue can be moved in and out and it in tum moves the busbars. The upper manual shifter is in a similar place and access to it is from the rear of the console.

The key contacts are connected through resistance wires to the manual terminal strips. The manual wiring chart, Figure 1-8, shows how the contacts of each key are connected to the proper frequencies to supply the fundamental and harmonics of that particular key. The blank spaces indicate that no key contact is used, inasmuch as the higher harmonics of these keys are not required. Since the percussion control circuit is keyed through the

6th harmonic busbar, the blank spaces in this row have contacts connected to ground through resistance wires.
The busbars of each manual, each one carrying a certain harmonic, are wired to the appropriate harmonic drawbars for that manual through the "Drawbars" tab.


* CONTACTS GROUNDED THROUGH 16 OHMS

Figure 1-8: Manual Wiring Chart

## 1-6 HARMONIC DRAWBARS

The left group of seven harmonic draw bars (Figure 1-9) is associated with the lower manual, and the right group of nine draw bars controls the upper manual. By sliding these drawbars in and out, the organ is able to mix the fundamental and harmonics (or overtones) in various proportions. The distance a bar is pulled out determines the strength of the corresponding harmonic; and if a drawbar is set all the way in, the harmonic it represents is not present in the mixture. Neither manual will play unless one of its drawbars is pulled out at least part of the way with the drawbar tab pressed, or a preset tab is pressed.


Figure 1-9: Drawbars \& Control Tabs (Partial View)
The drawbars slide over 17 busbars, representing intensity levels. As the drawbar moves, its contact is touching some busbar at all times, and therefore there is a smooth change in volume of that harmonic.

These busbars extend the length of the drawbar assembly, and are connected to the low impedance primary of a matching transformer. Signals from the high impedance secondary of this
transformer go to the preamplifier input. The matching transformer is localed within the preamplifier chassis.

## 1-7 PEDAL DRAWBAR

The center drawbar adjusts the volume of the pedals. Its operation is similar to that of a manual drawbar.

## 1-8 PEDAL KEYBOARD

The 13 playing pedals are operated by the left foot and are connected to the lowest 13 frequencies of the generator. Like the manuals, they have light and dark keys arranged in the standard octave pattern. Figure 1-10 identifies the pedals and shows the generator frequency number associated with each. A single contact on each pedal closes when the pedal is pressed, thereby allowing the correct generator frequency to reach the amplifier.


Figure 1-10: Pedal Keyboard

## 1-9 EXPRESSION PEDAL

The expression pedal, sometimes called "swell" pedal (Figure $1-1$ ) is operated by the player's right foot and varies the volume of both manuals and pedals together. When the pedal is tilted back (closed) by pushing on the player's heel the music is softest, and when pushed forward (opened) by the player's toe the music is loudest.

## 1-10 CONTROL TABS

There are 17 tabs on the L-100 series instrument, each providing some change in the instrument's operation.

To have the instrument sound after turning it on, tabs such as FULL ORGAN and ENSEMBLE will place the upper and lower manual in operation. A tab is in use when in the down position. Functions of the various tabs from left to right as they appear on the instrument are given in the following paragraphs.

## 1-11 PRESET TABS

Four tabs are provided for the upper manual and two for the lower manual. As indicated, they provide a choice of using the drawbars or playing the preset tones indicated on them.

## 1-12 VIBRATO TABS

The L-100 series organs are equipped with 3 tabs which vary the vibrato effect. Three degrees of vibrato are available using the VIBRATO NORMAL, VIBRATO SMALL or both together. VIBRATO CHORUS can be used with VIBRATO NORMAL, VIBRATO SMALL, or both, to provide different degrees of chorus.

## 1-13 REVERBERATION AND VOLUME SOFT TABS

Several degrees of reverberation are obtained by the use of either or both tabs labeled REVERB I and REVERB II. These tabs, in addition to turning this feature on, govern the loudness or amount of reverberation by a resistive network used in conjunction with the
speaker. The VOLUME SOFT tab controls the overall volume of the organ and is especially useful where playing.

## 1-14 PERCUSSION CONTROL TABS

There are four of these tabs which operate only when the upper manual DRAWBARS tab is depressed. Pressing either the SECOND HARMONIC or THIRD HARMONIC tab will, when the upper manual is played, cause the tone to sound percussively (in addition to sustained organ tones). Both tabs can be depressed, giving a combination percussive tone. The FAST DECAY tab causes the percussive tones to fade away with greater rapidity. PERCUSSION SOFT reduces the volume for the percussive signal. Operation of the electrical circuits associated with this feature is described in subsequent paragraphs.

1-15 L-100A PRESET PERCUSSION UNIT


Figure 1-11: L-100 A Preset Percussion Unit
When added to the L-100 series instrument, this unit adds five pre-voice percussion effects, including reiteration in three speeds. It also provides three percussion effects, "Normal (Non-Vibrato)", "Vibrato", and "Delayed Vibrato". For the rhythm accompaniment it also provides a "Cymbal-Brush" effect, the "Brush" being on the
lower manual, and available when played in a legato fashion each time a key is depressed. The "Cymbal" is available on the pedal and sounds each time a pedal is depressed. The "Cymbal-Brush" control turns these effects on and selects the "Cymbal-Brush" volume.

## 1-15-1 SELECTOR SWITCH

With the Selector Switch in the " Drawbar" position, the signals from the upper manual harmonic busbars are routed to their associated drawbars in the upper manual group. The following is a breakdown of the harmonic switching used.

$$
\begin{aligned}
& \text { 1-15-2 HARMONIC BUSBAR SWITCHING AND REITERATION } \\
& \text { SPLIT-UPPER MANUAL }
\end{aligned}
$$

The sub-fundamental, sub-third and eighth harmonics are not switched. The sixth harmonic busbar is used for percussion keying.
With the Selector Switch in the "Drawbar" position, all harmonic busbars are routed to their associated drawbars (see Table 1-1).

| Selector <br> Position | "A" Channel | "B" Channel | DRAWBARS |
| :--- | :--- | :--- | :--- |
| Chime | 2nd, 3rd, 4th, <br> 5th (to Fc Div.), <br> $1-1 / 4$ (to Fc Div.) |  | Fundamental |
| Guitar | Fundamental, <br> 3rd, 4th, 5th |  | 2nd |
| Marimba | Fundamental | 2nd | 3rd, 4th, 5th |
| Xylophone | Fundamental | 3rd | 2nd, 4th, 5th |
| Banjo | 2nd, 3rd, 4th, 5th |  | Fundamental |

Table 1-1: Select Switch Effect on Drawbars

## 1-16 L-100-1 SIX-VOICE PERCUSSION FEATURE



Figure 1-12: L-100-1 Six-Voice Percussion Controls

## 1-16-1 LOCATION OF CONTROLS

The rhythm controls are located on the right end block of the lower manual.

## 1-16-2 VOICING

The following voices are available.

```
    BLOCK
    CYMBAL
    BRUSH
    BONGO
    TOM-TOM
    CLAVES
```


## 1-16-3 OPERATION OF CONTROLS

Any of the six voices may be played at any time by means of the momentary push buttons associated with the rocker tabs.

The BLOCK and CYMBAL voices are programmed into the pedal keyboard when their rocker tabs are "on". The remaining four voices are programmed into the lower manual keys when their rocker tabs are "on".

The RHYTHM VOLUME control, mounted to the right of the rocker tabs, regulates the loudness of the rhythm voices relative to the other organ voices. The organ's expression pedal also affects the rhythm voices except brush and cymbal.

The BRUSH and CYMBAL voices sound without reverberation, The remaining voices are reverberated whenever a REVERB tab on the organ's control panel is depressed.

## 1-17 EXTERNAL EQUIPMENT

The L-100 Series organs may be equipped with extension speakers, external inputs and earphones.

## 1-18 EXTENSION SPEAKERS

A Hammond Model PR-40 Tone Cabinet may be used as an extension speaker, A Tone Cabinet Control Kit, P/N AO-22625-2 is required for proper interconnections. Installation instructions are furnished with the kit.

## 1-19 EXTERNAL SOUND SOURCE

A record player or microphone equipped with a suitable preamplifier, or a radio, can be played through the organ's speaker. The device used should have an output level of about $1 / 2$ volt rms maximum, and should have its own volume control, since the organ volume controls will not affect the signal. The organ may be played at the same time.
To connect an external sound source, a Switchcraft Type 330 F1 " Y" connector is required. Remove the connector cable from the WH (White) RCA terminal on the power amplifier.

Insert the " $Y$ " connector into the terminal, and insert cable previously removed into one arm of the " Y ". Connect the external sound source to the other arm.

## 1-20 EARPHONES

In order to use earphones, the output jack and network shown in Figure 1-13 are required. When earphones are in use, organ speakers are silenced.


Figure 1-13: Earphone Adapter Circuit

## SECTION II THEORY OF OPERATION

## 2-1 GENERAL

This section contains circuit descriptions of the amplifier chassis, and the percussion attachments. There are three amplifier assemblies in the L-100 series instruments. On the upper shelf as viewed from the rear, to the left is the vibrato amplifier, towards the center is the preamplifier and percussion amplifier, while the reverberation and power amplifier is located on the lower shelf.

## 2-2 PRE-AMPLIFIERS

(See Figure 5-2)

The preamplifier (V1) receives all signals impressed on the matching transformer secondary, which originate by use of the drawbars or preset tabs. Should any percussion tab be in use, a portion of the second, third or both harmonics of the upper manual will also appear in the input circuit of the percussion amplifier which will be discussed further on.

## 2-3 VIBRATO PHASE SHIFT AMPLIFIER <br> (See Figure 5-2)

The vibrato system varies the frequency of the tones by continuously shifting their phase. Circuit components include three series-connected vacuum tube phase shifter stages (V2A, V2B, and V3A), associated saturable reactors (SR101, SR102, SR103), voltage amplifier (V3A), vibrato oscillator (V4A), and driver stages (V4B, V5).

A single low frequency oscillator (V4) provides the rate for the vibrato system (approx. 6.8 CPS). With either the normal or small vibrato tab in use, this oscillator impresses its signal on V4, a cathode follower and isolation stage. Positive pulses now appear on the grid of driver tube V 5 . The plate circuit of this tube is in series with three saturable reactors located in the plate and cathode circuits of the phase shift stages. Irrespective of which vibrato stop is used, the rate remains constant, but the degree of vibrato is determined by the amplitude of the positive pulse on the driver tube.

The continuous phase shift is accomplished by using $180^{\circ}$ out-of-phase signals from the plate and cathode of each shifter stage and controlling them with the saturable reactors. Plate and cathode resistors are of equal value and consequently signals are equal in amplitude in each plate and cathode circuit. The saturable reactors serve as a means of providing a varying composite of signals from both plate and cathode of each stage, ranging from virtually full cathode signal to full plate signal.

The driver tube plate current varies from about.5ma to 5 ma at vibrato rate. This current varies the degree of saturation in the reactor cores and results in a smoothly varying impedance.

At minimum driver current (when the voltage feeding driver tube V5 is negative and driver tube is nearly cut off) the reactor impedances are maximum and are large compared to the 15, $000 \Omega$ plate circuit series resistors R104, R110, and R115.

Therefore, under this condition most signal will emanate from the plate. (The reactors being virtually short circuited by the plate circuit series resistors) and phase shift will be maximumapproaching $180^{\circ}$-since plate voltage is $180^{\circ}$ out of phase with grid voltage.
At maximum driver current (when voltage feeding driver tube V5 is positive and driver tube is conducting maximum current) the reactors are saturated and their impedance is a minimum-small compared to the 15,000 plate circuit series resistors R104, R110, R115. Therefore, most signal will emanate from the cathode (the saturated and low impedance reactors virtually short circuit the plate circuit series resistors) and phase shift will be a minimumapproaching $0^{\circ}$-since cathode voltage is in phase with input grid voltage.
Between these extremes, the phase varies smoothly under control of the saturable reactors.

The continuous change in phase is equivalent to a continuous frequency variation, and thus the frequency varies up and down at vibrato rate.

## 2-4 PERCUSSION AMPLIFIER

(See Figure 5-2)
With either or both of the 2ND or 3RD HARMONIC tabs depressed, the signal will be impressed upon the input of the 2N306 transistor. The output of this transistor is resistance coupled to the one half of V11 which acts as a control tube and is normally conducting, so when a key is depressed the percussive note first sounds loudly. It passes through the control tube and a band pass filter and is impressed on the grid terminal of V1.
Immediately the note begins to fade away, giving the characteristic percussion effect. This fading is accomplished as follows: When either harmonic stop is depressed the keying wire (normally held at +28 VDC through anti-spark resistor R215) is connected to the solo manual 6th harmonic drawbar. When a key is pressed this keying
line is grounded through the key contact and tone generator filter. This virtually grounds the grid and plate or V11 (connected as a diode) open-circuiting the tube and isolating the control tube grid circuit. The grid of the control tube drifts from its operating potential of about 25 volts to a cutoff potential (about plus 15 volts) at a rate determined by the time required for C 210 to discharge through R219 and R409.
The percussion signal is now blocked. No percussion notes can sound until all keys of the solo manual are released and the control grid again rises to plus 25 volts. The time of this rise (that is, how quickly the control tubes turn on again after the key is released) is the time required to charge C210 to plus 25 volts through R218

When a "percussion" tab is pressed, the solo manual second, third, or both harmonic manual busbars are connected to the green percussion signal line and a $5 \Omega$ series resistor is connected between the manual bus wire and drawbars providing for a sustained signal in addition to the percussion signal. The 6th harmonic drawbar is disconnected from its lead wire and this wire (which is grounded through the generator magnets when any key is pressed) is used to turn off the control tube. Therefore the 6th harmonic is not available on the upper manual when the percussion is in use.

When the PERCUSSION SOFT tab is down, it reduces the volume by shunting resistor R224 into the dividing network composed of R222 and R223.

The PERCUSSION FAST DECAY tab determines how fast the sound fades away after a key is pressed. When the tab is up, resistor R219 discharges capacitor C210, reducing the DC voltage on the control tube grids to cut-off in about $21 / 2$ seconds.

When the tab is down, resistor R409 is shunted across resistor R219, reducing the time to discharge capacitor C210 and thereby reducing the DC voltage on the control tube grid to cut off in less than one-half second.

With either or both 2ND and 3RD HARMONIC tab down, the harmonic drawbar wires are connected to the green signal input wire of the percussion amplifier. Either or both signals are fed back to their respective drawbars by resistors R410 and R411 which are shorted out when the percussion tabs are not in use.

The percussion signals as well as the signals from the vibrato and phase shift amplifier are combined in the input circuit of cathode follower V1 and are sent to the expression control, which is also connected to the input of the reverberation and power amplifier.

## 2-5 REVERBERATION AND POWER AMPLIFIER (See Figure 5-2)

The combined signal, from both prior mentioned amplifiers (after the expression control has acted upon them) are impressed on the grid of V6 and in turn on V7, the reverberation drive tube. After passing through the reverberation unit the signal is again amplified by V6 and passed through a resistive network, components of which are variable, permitting the reverberation to be available in several intensities and "off". From the input of V7 (the reverberation drive tube) a signal is shunted around the reverberation unit and its control features which provide a path for the non--reverberation signal. The input or V8 receives this signal as well as a reverberative signal. This common input line also contains the VOLUME SOFT tab circuitry.

The output of the second half of V8 is a phase inverter driving push-pull output tubes V9 and V10. A feedback circuit from the output transformer secondary (R336 and R337) makes the pedal response more uniform by reducing speaker resonance R336 is adjusted at the factory

## 2-6 POWER SUPPLY

(See Figure 5-2)
The power supply uses a 5 U 4 rectifier tube with conventional filtering circuit.

## 2-7 L-100A PERCUSSION VOICING CIRCUITRY (See Figure 5-3)

## 2-7-1 MODE SWITCH

With the "Mode Switch"" in any of the reiteration positions, the harmonics necessary to produce the "Chime", '"Guitar". and "Banjo" are all fed into the " $A$ " reiteration channel only, while the "Marimba" and "Xylophone" effects feed harmonics into both the " $A$ " and " $B$ " channels. This split into the "A" and " $B$ " channels only occurs with the use of reiteration. Without reiteration, all effects are routed into the regular percussion system. The two reiteration channels are identical.

You will note that a field-effect transistor is located across the secondary windings of the two input transformers. These gatesQ100 and Q303-are fed alternating pulses from a bistable multivibrator which supplies alternate pulses to each one of these gates. While one is on, the other is off. These gates shunt the signal to ground, thereby making the channel inoperative. These individual signals are further amplified by a one stage transistor amplifier, Q301 for the "A" channel and Q302 for the "B" channel. They are then mixed together and fed to a common amplifier, Q307, which in turn feeds this percussion signal to the input side of the swell pedal.

The multi-vibrator which supplies the keying pulse for these two gates does not run continually, but rather is turned off and on each time a key is depressed on the upper manual. The multi-vibrator consists of Q305 and Q306. The multi-vibrator rate varies with the applied base voltage. This voltage is applied through the "Mode Switch" and R684 and R685. Q304 provides the necessary switch pulse to start the multi-vibrator.

## NOTE 2-7-A

Whenever the reiteration is used, it completely bypasses the percussion section of the AO-42 amplifier.

With the "Mode Switch" in the "Normal", "Vibrato", or "Delayed Vibrato" position, the various pre-voiced percussions are routed to a percussion preamplifier comprising Q314 and Q313. These amplified signals are then routed into the regular Hammond percussion system at the collector of Q201. With the "Mode Switch" in the "Normal" position all percussion voices sound as normal-that is, they have no vibrato.

## NOTE 2-7-B

To obtain the following vibrato effects it will be necessary to depress one or both of the VIBRATO tabs.

With the "Mode Switch" in the "Vibrato" position, a portion of the percussion signal is taken from the input side of the Expression pedal and routed through R670, the "Mode Switch", and is then fed to the grid of V1A (Pin 2). Here the percussion voices are amplified and fed to the vibrato phase-shift amplifier. All voices so routed now appear with vibrato.

With the "Mode Switch" in the "'Delayed Vibrato" position, a portion of the percussion signal is taken from the input side of the Expression pedal, and routed to a voltage divider made up of R682 and R681. This weak signal is fed to the base of Q112. Note that the emitter of this stage is not bypassed and the output of this stage is relatively low. During keying, after a .5 second delay, the charge on C631 is depleted by Q308 and Q309. With this charge depleted, Q308 and Q309 stop conducting and their respective collectors assume the supply potential +12 V . This +12 V , from the collector of Q309, is now applied to the base Q310, thereby placing Q310 and Q311 in a state of conduction. With Q311 now conducting, C633 is placed across the emitter resistor of Q312. This materially increases the gain of this stage, and, as the percussion is dying away, feeds this amplified portion of the fading percussion signal through both the "Mode Switch" and R683 to the grid of V1A (Pin 2). There the signal is amplified and fed to the Vibrato Phase Shift Amplifier. All voices so routed now appear with a vibrato tail-off.

Two positions of the "Mode Switch", " Vibrato" and "Delayed Vibrato", also affect the normal Hammond percussions when they are in use (See Note 2-7-B above).

## 2-7-2 FREQUENCY DIVIDER

When using the "Chime" voice, it is necessary to create a $1-1 / 4$ harmonic for the proper reproduction of the "Chime" tone. This is accomplished by routing the 5th harmonic into an amplifier made up of Q315 and Q316. Q317 rectifies and further amplifies this pulse which is then fed to a two-stage frequency divider made up of Q318, Q319, Q320, and Q321. The output of this second frequency divider is then routed back to the "Selector Switch", and is used as one of the harmonics in the "Chime" voice.

## NOTE 2-7-A

Because a frequency divider can handle only one frequency at a time, any attempt to play two or more "chime" notes at a time will result in distortion.

## 2-7-3 CYMBAL AND BRUSH

The "Cymbal-Brush" switch when in the "off" position disables the keying functions necessary to produce the "Brush" effect. With the "Cymbal-Brush" switch in any one of the "on" positions, the 8th harmonic of the lower manual is disabled and this harmonic busbar is used for keying the "Brush" effect. The pedal signal (keying) contact is used to activate the "Cymbal" effect each time a pedal is depressed.

## 2-7-4 BRUSH KEYING

With the "Cymbal-Brush" switch in any of the ON positions, the base of Q322 is routed now to the 8th harmonic busbar in the lower manual. Anytime a key is depressed, the base voltage of this transistor is routed to ground, and this stage stops conducting. The attendant rise in collector voltage is impressed on one plate
of C608. The other plate of C608 responds by driving excess electrons off to ground through resistor R624. The resultant positive voltage is then fed through D203 to the base of Q323, the "Brush" gate. To the base of this "Brush" gate is also fed the noise from the noise generator Q324. This noise is now tuned in the collector circuit and fed to the "Cymbal and Brush" amplifier which consists of Q325 and Q326.

## 2-7-5 CYMBAL KEYING

Anytime a pedal is depressed, the pedal signal is routed to the pedal drawbar. A portion of this same signal is also fed to Q327 and 0328 . These stages amplify and shape the signal and feed it through R612 to the base of Q330, and through R613 and Q205 to a R/C storage network and the base of Q329. The signal developed across R616, the emitter resistor of Q330, is rectified by Q204 and this positive voltage is applied to the base of Q33I, the "Cymbal" gate, turning it on. At the same time, the output of Q328 is being rectified by D205 and slowly applied to the base of Q329. When Q329 is biased into conduction it depletes the base bias normally supplied to Q330 through R612 and Q330 stops conducting. In this state, no signal is available at the emitter or Q330 to be rectified, and Q33l, the "Cymbal" gate, slowly turns off. To the base of this "Cymbal" gate is also fed the noise from the noise generator, Q324. This noise is tuned in the collector circuit of Q331 and fed to Q325 and Q326, the "Cymbal and Brush" amplifier.

## 2-7-6 BRUSH AND CYMBAL AMPLIFICATION

After being amplified by Q325 and Q326, the "Brush and Cymbal" signals are routed to a voltage divider consisting of R604, R605, and R606. It is then tapped by the switch and routed to R602, the overall level control. This is located on a terminal strip on the lower organ shelf, near the AO-43 amplifier. The wiper of the overall level control (R602) now feeds into the AO-43 amplifier through R601 and C318 to Pin 7 of V8. To enhance the "Brush and

Cymbal" effects, a small high frequency speaker is attached to the main amplifier. It is located under the lower right hand end block on the organ.

## 2-7-7 POWER SUPPLY

Power supply chassis is supplied with +340VDC from the AO-43 amplifier. The +80 volts required for the percussion assembly is obtained from voltage dividers R690 and R691. +12 VDC is obtained from Zener Diode D201.

## 2-8 L-100-1 SIX-VOICE PERCUSSION CIRCUITRY

## 2-8-1 POWER SUPPLY <br> (See Figure 5-5)

Power supply components are located in the power supply chassis assembly (127-7 through -9). All necessary DC supply voltages for the rhythm unit are supplied by this chassis. The output voltages are 30 VDC , 15 VDC , and 5.5 VDC . The 5.5 V output is not used in the Model L-100-1 organ.
120VAC $50 / 60 \mathrm{~Hz}$ is supplied to the power transformer from an external source. The secondary AC voltage is 40VAC, which is then bridge rectified by diodes D100, D101, D102, and D103. This DC voltage is then filtered by the combination of R101, R103, C100A, C101 and then applied across the 30VDC Zener diode D104.
The 30VDC is the supply voltage for the amplifier stages Q106, Q107 and Q108 on the rhythm PWB, and the reference voltage for the 15 VDC and 5.5 VDC supplies. The 30VDC is supplied to the voltage divider of R107 \& R108 and fed to the voltage regulators Q100 \& Q102, the output of which is the 15VDC which is used to supply all other circuits on the rhythm device.

The 30VDC is also supplied to the voltage divider R106 \& R105, and fed to the emitter follower Q101, the emitter output of which is 5.5 VDC . Q101 is used as a voltage regulator and in conjunction with C100B provides the filtering for the 5.5VDC.

## 2-8-2 PUSH BUTTON CIRCUITS <br> (See Figure 5-4)

One side of each push button is connected through R200, $2.2 \mathrm{~K} \Omega$ resistor, to the 15VDC supply. The 15VDC is available to the push buttons at all times, and if one is depressed at any time, that particular voice will appear at the output. When any of the push buttons are depressed, that button applies 15VDC to the base input of a phase shift oscillator
For example, if the BLOCK push button is depressed, 15VDC is applied to the junction of R100B and capacitor C100B. This signal is differentiated by C100B and the resulting pulse is fed through D100B and R105 to the base of Q100B, turning it on. This signal is fed back to the base, inverted by the phase shift network C103B, C102B, C104B, R106B, and R107B, and will be regenerative for a period of time determined by R100B, C100B, and R101B. The decay time of the collector output depends upon the values of C101B, R105B and R102B. The output is coupled through capacitor C105B, resistor R104B, and capacitor C120 to the base of amplifier stage Q107. After amplification by Q107 and Q105, it is connected to R203, the volume control. TOM-TOM, BONGO, and CLAVES are similar in operation. The frequencies of the oscillators are determined by the values of the components in the phase shift network.

When the BRUSH push button is depressed, +15VDC is supplied to the junction of R116 and C111, and this supplies bias through D102 to the base of Q103, turning "on" the one shot multi-vibrator stage, Q103 and Q104 for one complete cycle.
The Brush Gate transistor Q105 is turned "on" for a period determined by C113 and R120 of the multi-vibrator stage. This applies positive bias through R123, D104, and R124 to base of

Q105, turning on Q105 and allowing white noise to appear on collector of Q105, tuned by C115 and L101. This signal is then routed through C117 and output level control R126 and R127 to hiss amplifier Q106.

## 2-8-3 LOWER MANUAL KEYING CIRCUITS (See Figure 5-4)

The lower manual buss line is connected through C124 and the base of Q109, which is a pulse amplifier stage. Resistor R]47 provides base bias to the stage, so that with no key depressed, the collector is at approximately 4.5VDC. C124 and R145 are a differentiating network that puts a pulse on the base of Q109. This pulse is amplified by Q109, and the collector of Q109 instantaneously rises from 4.5VDC to approximately 11VDC. This change is routed through R149 to the base of Q110, which at an emitter voltage of 5.5 VDC and base bias of 4.5 VDC was "off". With 11VDC on its base, Q110 turns "on", and its collector, which was at 15VDC drops to 5.5VDC.
This change is coupled through C126 and R153 to the base of Q111, a PNP which has been biased "off" through R152 and RI53. The change in bias turns '"on" Q111 and the collector has an instantaneous output of +15VDC for about 2 milliseconds duration. This trigger pulse is defined as the lower manual trigger pulse. The pulse is routed through whichever LOWER tabs are "on" to trigger the selected voices. Output is obtained as described in 2-8-2 Push Button Circuits.

## 2-8-4 PEDAL KEYING CIRCUIT <br> (See Figure 5-4)

A signal of approximately $75 \mathrm{mv} \mathrm{P}-\mathrm{P}$ from the pedal keyboard is connected to the input T4. The first two stages using transistors Q1 \& Q2 are basically amplifiers providing a +13VDC square wave pulse for each input cycle. The first +13VDC square wave pulse appearing on transistor Q2 collector turns on Q4, providing a +13VDC pulse at output terminal T11. At the same time C4 is
charged through R6. This charging time is long enough to delay the conduction of Q3 until after the first pulse; then Q3 conducts, cutting off Q4 before the second pulse can be passed. Effectively, each time a signal is applied to the input at T4, one pulse appears at the output terminal (T11), which connects to terminal $F$ of voice generator board 124-000114. Q115 is normally off. The input at "F" is fed through R163 to the base of Q115 to turn the transistor on. When Q115 is on, the DC voltage at its collector drops from $+15 V D C$ to OVDC. Note that pin "G" is jumpered to pin " C ", and that both are common to Q115's collector.
The signal altering pin "C" is fed through R160 to the base of Q114, which is normally in the "on" condition with no pedal pressed (collector at OVDC). When a pedal is pressed, the negative signal applied to the base turns "off" Q114, and the collector voltage rises to +15 VDC .
Point "D" is routed to point "A" and coupled through C127 and R156 to the base of Q112. Q112 which is normally "off" is turned "on", and its collector voltage drops to zero. The collector signal of Q112 is then fed to the base of PNP Q113, turning it "on", and its collector switches to +15VDC.

This +15V DC pulse on the collector of Q113 is designated as the pedal-down pulse, and is routed through the BLOCK and/or CYMBAL tabs, when "on" to trigger the selected voices. Output is obtained as described in 2-8-2 Push Button Circuits.

## SECTION III

DISASSEMBLY

## 3-1 GENERAL

This section contains description of disassembly techniques peculiar to L-100 Series organs.

## 3-2 ACCESS

For access to some of the parts discussed in following paragraphs it may be necessary to remove organ top, back, or both.

## 3-3 UPPER MANUAL KEY

To remove an upper manual key, proceed according to the following:
a. Remove four screws which secure metal cover on control panel assembly.
b. Remove two large screws located at ends of control assembly, which secure it to the upper manual.
c. To remove a black key, loosen its key mounting screw. Lift control panel assembly and lift out key.
d. To remove a white key, loosen its key mounting screw and those of adjacent black keys. Lift control panel, push the keys back and lift out white key.

## NOTE 3-3-A

If removal involves the lowest three keys, it will be necessary to remove or loosen drawbar assembly. See 3-6 Drawbar, Drawbar Knobs or Drawbar Assembly.

## 3-4 LOWER MANUAL KEY

To remove a lower manual key proceed according to the following.
a. Remove four screws which secure metal cover on control panel assembly.
b. Remove two upper manual mounting bolts which secure manual assembly to case work.
c. Remove two screws which pass through angle brackets into upper manual. These brackets are located inside of cheek blocks. These screws are accessible from front of organ.
d. Remove AO-41 and AO-42 amplifiers from rear of upper manual.
e. Tilt manual up from front.
f. Using $1 / 4$ " box ratchet, loosen key mounting screw.
g. To remove a black key, loosen its key mounting screw. Unhook key from screw and lift off key
h. To remove a white key loosen its key mounting screw and those of adjacent black keys. Unhook these keys from screws, push them back, and lift out the white key.

## 3-5 DRAWBAR CONTACT SPRING

To remove a drawbar contact spring proceed according to the following:
a. Remove four screws which secure metal cover on control panel assembly.
b. Push drawbar all the way in.
c. Remove screw at back end of drawbar.
d. Pull out contact spring. To disconnect spring entirely, unsolder wire.

## CAUTION

Do not under any circumstances pull drawbar forward while contact spring is off, as damper spring will catch in slot and necessitate removal of entire drawbar assembly.

## 3-6 DRAWBAR, DRAWBAR KNOBS OR DRAWBAR ASSEMBLY

To remove any of these, proceed according to the following.
a. Remove four screws that secure metal cover on control panel assembly.
b. Unsolder black wire from "Full Organ" tab switch.
c. Remove two large screws located at ends of control assembly that secure the assembly to the upper manual. Turn control panel face up, and prop up in this position, being careful not to stress wires.
d. Remove four hexagonal machine screws holding drawbar assembly to base.
e. To remove knob, tilt drawbar assembly up, and remove screw which holds knob.
f. To remove drawbar and contact spring, pull them out at back
of assembly, while pressing with thumb to release pressure on contact.
g. To separate drawbar from contact spring, remove screw at back end of drawbar.
h. To remove entire drawbar assembly, unsolder all connecting wires.

## 3-7 UPPER MANUAL

To remove upper manual proceed according to the following.
a. Remove four screws which secure metal cover on control panel assembly.
b. Unsolder black wire from the "Full Organ" tab switch going to drawbar assembly.
c. Disconnect nine colored wires emanating from right end of upper manual which terminate at upper manual control Cab switches.
d. Dismount the AO-41 or AO-47 Vibrato and AO-42 Percussion amplifiers from rear of upper manual.
e. Remove heavy grounding wire attached to manual just to right of first key channel.
f. Remove small bracket holding pedal click filter to manual (grey wire from pedal drawbar leads to this filter).
g. Remove two upper manual mounting bolts which secure manual assembly to case work.
h. Remove two screws which pass through angle brackets into upper manual. These brackets are located on inside of cheek blocks. The screws are accessible from front of organ.
i. Remove two screws securing control panel to upper manual and tilt control panel face up.
j. Remove four hexagonal machine screws holding drawbar
assembly to base. Control panel and drawbar assembly can be folded over and rest on top of amplifiers.
k. Replace control panel mounting screws.
I. Prop up front of upper manual so that its terminal strip is accessible. Be careful when raising and lowering manual that its terminal strip is not damaged by rubbing lower manual keys.
m. Unsolder manual cable from terminal strip. Lower manual into normal Position.
n. Carefully lift manual assembly out of console.

## 3-8 LOWER MANUAL

To remove lower manual proceed according to the following.
a. Perform operations a. through e. of 3-7 Upper Manual.
b. Disconnect 9 colored wires emanating from right end of lower manual which terminate at lower manual control tab switch.
c. Remove four screws from under manual assembly (front) which secure terminal.
d. Remove lower manual end blocks by removing two screws through manual frame and one screw through bracket on cheek block.
e. Unsolder manual cable from terminal strip.
f. Tilt upper manual up from front. Remove two hexagonal bolts that secure lower manual to case work.
g. Loosen four hexagonal head studs securing lower manual to front rail. (Tighten these last when reinstalling manual.)
h. Lift out lower manual.

## 3-9 GENERATOR

To remove generator, disconnect organ from power source, then proceed according to the following:
a. Remove generator power panel cover.
b. Unsolder all wires on power panel except yellow and grey wires to motor and starting condenser.
c. Press generator-to-manual cable and generator-to-pedal cable down and un-solder from terminal strip.
d. Unsolder grey wire which goes to pedal click filter and remove heavy grounding wire (black).
e. Remove four hexagonal bolts which secure generator to mounting angles. Lift out generator.

## 3-10 MOTOR

To remove motor disconnect organ from power source, then proceed according to the following:
a. Remove generator power panel cover.
b. Unsolder grey wire to motor.
c. Unsolder red and black wires on starting capacitor.
d. Compress coupling spring between motor and generator and remove spring.
e. Force off spring clamp which secures motor to mounting frame. Lift out motor.

## 3-11 PEDAL KEYBOARD

To remove pedal keyboard, proceed according to the following:
a. Dress down generator-to-manual and generator-to-pedal cables, unsoldering latter.
b. Remove two screws in lower back of console and three screws between amplifier and front of console.
c. Lift console and pull out keyboard. (When reinstalling pedal
keyboard replace two screws in back of console first, leaving them loose until remaining screws are replaced.)

## 3-12 SWELL ASSEMBLY

To remove swell assembly, perform steps a. through d. If replacement of assembly is required, perform step e.
a. Remove two leads with white coded ends from preamplifier and main amplifier.
b. Remove four wood screws securing swell housing cover to case and lift out cover.
c. Remove four screws securing swell pedal assembly to case work. Swell assembly is now loose and can be picked up and removed from back.
d. Swell potentiometer can be removed at this time if necessary and will require an Allen $1 / 16$ " wrench.
e. Replacement for more dependable swell operation can be made by ordering Part Number 123-000021 from the factory, and proceeding as follows:

1. Remove Expression Control housing.
2. Unplug long shielded lead from Percussion Amp. Chassis and short shielded lead from Power Amplifier Chassis.
3. Remove four screws securing Expression Control Chassis to floor of cabinet.
4. Remove Expression Control as one.
5. Place new Expression Control in position and secure with original screws.
6. Plug long shielded lead into Percussion Amplifier jack and short lead into Power Amplifier Jack.
7. Using accompanying terminal strip, splice two Brown wires from Expression Control into Blue \& Gray 6.3VDC filament leads originating in 6-pin rectangular plug on Power Amplifier Chassis. Secure Terminal Strip to cabinet floor with small wood screw.
8. Replace Expression Control Housing.

## NOTE 3-12-A

If swell assembly is replaced as directed, circuitry will conform to Figures 5-3 and 5-4.

## 3-13 TO REPLACE A BROKEN TAB

Proceed according to the following:
a. Remove four screws which secure metal cover on control panel assembly.
b. Remove two Phillips screws from front of control panel which hold bank of switches associated with tab to be replaced.
c. Remove lock washer from either end of switch assembly, and pull rod out so it just clears broken tab. It may be necessary to tilt assembly so that the free end of rod will clear adjacent switch assembly.
d. Remove remains of broken tab and insert new piece.

## NOTE 3-13-A

A small bronze spring washer will be found between tab and one side of switch assembly. Be sure this is re-inserted with new tab.

## 3-14 PILOT LIGHT OR POWER SWITCH

Disconnect organ from power source, then proceed according to the following:
a. Remove four screws which secure metal cover on control panel assembly.
b. Replace bulb with №. 12 GE 6.3 V . 15A miniature 2-pin.
c. To replace power switch, unsolder two black leads from generator power panel.
d. Compress springs on sides of switch and push through front of control panel.

## 3-15 PERCUSSION CIRCUITRY, L-100A

With the exception of power supply and terminal strip assembly, Figure 5-11, the percussion circuitry is mounted on the lower left end block. If access to end block circuitry is required, remove control knobs before removing end block from organ.

## 3-16 SIX-VOICE PERCUSSION CIRCUITRY, L-100-1

The power supply, 127-000007 and pedal control board assembly, 063-042051, are mounted on the left (rear view) wall of the console.

The rhythm voice board, 124-000114, is located on the bottom left (rear view) of the console.

## SECTION IV

PRACTICAL SERVICE SUGGESTIONS

## 4-1 GENERAL

This section contains performance standards, adjustment procedures, and troubleshooting information.

## NOTE 4-1-A

Before making any checks or adjustments involving amplifiers, test all tubes to ensure they are operating properly.

## 4-2 ORGAN PERFORMANCE CHECK

To prepare the organ for performance check, proceed according to the following:
a. Place all tabs in up (off) position.
b. Push drawbars into limit of motion.
c. Set swell pedal for maximum output.
d. Connect meter to speaker terminals.

## NOTE 4-2-A

At certain steps in the following procedure, conditions other than above may be specified. Return controls to above conditions as each step is completed.

## NOTE 4-2-B

Drawbars, pedals, and keys are called out by number, beginning with No. 1, at left end of row.

## 4-3 EQUIPMENT REQUIRED

a. VTVM, Commander 870 or equivalent.
b. Oscilloscope, Tektronix 503 or equivalent.

## 4-4 PROCEDURE

a. Depress UPPER DRAWBARS tab and pull drawbar No. 1 to position 8. Play lowest $C$ on upper manual (Frequency 25), and observe meter. If output is not between 1.6 V and 2 V rms, adjust GAIN ADJUST on power amplifier to bring output into range.
b. Maintain conditions of step a. Depress VOLUME SOFT tab. Output should drop to range of 0.69 to 0.9 volts rms.
c. Set pedal drawbar at position 8. Depress lowest $C$ pedal. Output should be between 4 V and 5.5 V rms.

## NOTE 4-4-A

If output is not within specified range, select R1, Figures 5-1 through $5-4$, from $1.8 \Omega$ to $27 \Omega$ to bring output into range.
d. Maintain conditions of step c. Depress VOLUME SOFT tab. Output should drop to 0.8 V to 1.5 V rms.
e. Return VOLUME SOFT tab to "up" position. Maintain other conditions of step c. Play all pedals to be sure output changes smoothly from note to note.
f. Make upper manual preset listening check. Hold down F, A, C chord near center of upper manual.

1. Trumpet. Set up upper drawbars to 006688888 . Press

TRUMPET preset and then UPPER DRAWBARS preset. The musical quality should be identical.
2. Clarinet. Set upper drawbars to 008080800 . Press CLARINET preset and then UPPER DRAWBARS preset. The musical quality should be identical.
3. Full organ. Set up upper drawbars to 868868446 . Press FULL ORGAN preset and the UPPER DRAWBARS preset. The musical quality should be identical.
g. Make lower manual preset listening check. Hold down F, A, C chord near center of lower manual.

1. Set up lower drawbars to 6644222 .
2. Press ENSEMBLE preset and then LOWER DRAWBARS preset. The musical quality should be identical.
h. Percussion cutoff control and output checks.
3. Cut-off: With only THIRD HARMONIC, FAST DECAY, and UPPER DRAWBARS tablets depressed and all drawbars pushed in, hold down the lowest $C$ key on upper manual and adjust percussion cut-off control on preamplifier chassis to point at which output signal is just barely audible.
4. Output voltages: With only UPPER DRAWBARS and SECOND HARMONIC tablets depressed, press the lowest C key on upper manual. Output voltages across speakers should be between 3.0 V and 5.5 V rms. With PERCUSSION SOFT tablet depressed, output should be 1.5 V to 2.8 Vrms .
5. Vibrato check: Depress FULL ORGAN tab. Hold down F, A, C chord near center of upper manual. Depress VIBRATO SMALL tab and observe vibrato effect. Then, in addition, depress VIBRATO NORMAL tab. Vibrato effect should increase. In addition, press VIBRATO CHORUS tab. Vibrato effect should become more pronounced.

Later organs, Figures 5-2 through 5-4, are equipped with vibrato width potentiometer R131. Adjust if vibrato effect is too narrow or too broad.
4. Reverberation check: Depress FULL ORGAN tab. Hold down F, A, C chord near center of upper manual. Add REVERB I tab. Observe that reverberation is heard as chord is played and released.

Add REVERB II tab. Reverberation should be increased relative to REVERB I tab as chord is played and released.
5. Microphonics and Hum check: Tap each tube and replace it if there is ring or howl in the speaker with expression pedal maximum and VOLUME SOFT tab not depressed.

Hum in speakers with expression pedal maximum and VOLUME SOFT tablet not depressed must be very low in volume and not measure more than 15 mV rms. If hum is excessive, see paragraph 4-22.

## NOTE 4-4-5-A

On L-100-2 the SILENT-SOUND tab on Rhythm II must be in SILENT position.

## 4-5 VIBRATO

To check vibrato, proceed according to the following:
Pull out upper manual 2' drawbar to position 8. Place all other drawbars fully in to 0 . Depress the UPPER DRAWBARS tab.
a. Remove the brown RCA cable from the BN (Brown) RCA jack located on the preamplifier chassis. Connect an
oscilloscope's VERTICAL INPUT to the disconnected brown RCA plug.
b. Remove the black RCA cable from the BK (Black) RCA jack located on the vibrato phase shift amplifier. Insert into the BK RCA jack an adapter with two RCA jacks and one RCA plug. Reconnect the RCA cable (black) into one of the adapter RCA jacks and connect the oscilloscope's EXT. TRIGGER IN binding post to the remaining adapter RCA jack.
c. Set scope controls as follows:

1. TRIGGER: SOURCE-EXT., COUPLING-AC: SLOPE +
2. HORIZONTAL SWEEP $0.2 \mathrm{msec} / \mathrm{cm}$.
3. VERTICAL SENSITIVITY 0.2 volt/cm.
d. Hold down key \#7 (frequency \#60) on the upper manual.
e. Adjust the TRIGGER LEVEL control for a stable pattern.
f. Adjust the VARIABLE sweep time control until one complete sine wave covers 4 cm .
g. Adjust the VERTICAL VARIABLE control for a display height of 4 cm .
h. Depress the VIBRATO NORMAL tab Adjust the VIBRATO WIDTH control for a total phase shift swing of 2 cm (refer to Figure 4-1. If VIBRATO WIDTH control does not give a satisfactory result, select R133, Figure 5-2 between $220 \Omega$ and $1 \mathrm{~K} \Omega$.

## NOTE 4-5-A

Phase shift can be best read if waveform is centered so that the center peak of the sine wave coincides with a graticule line.


Figure 4-1: Vibrato Adjustment Waveform
i. Release VIBRATO NORMAL tab. Single wave must be centered $\pm 1 / 2 \mathrm{~cm}$ as shown in Figure 4-1.
j. Disconnect external leads and adapter. Reconnect RCA cables to proper jacks.

If an oscilloscope is not available, make the following listening test:
k. Depress FULL ORGAN tab. Hold down F, A, C chord near center of the upper manual. Depress VIBRATO SMALL tab and observe vibrato effect. Add VIBRATO NORMAL tab and
observe increased vibrato. Add VIBRATO CHORUS tab and observe that vibrato effect becomes more pronounced.

## 4-6 L-100A PERCUSSION PERFORMANCE CHECK

To check the performance of the L-100A percussion unit, whether factory installed, or added as a kit, proceed according to the following:
a. Selector Switch Operation:

1. Normal Operation:

Selector Switch: DRAWBARS
Cymbal-Brush: OFF
Mode Switch: NORMAL
Action: Play upper and lower manual
Result: Organ function should be normal.
2. DRAWBARS position:

Upper Manual: DRAWBAR tab depressed
Key: Hold middle C key
Action: Pull out all drawbars in order, starting with the highest one.
Result: Note that pitch of sound goes down each time with the exception of sub-3rd drawbar. Return upper DRAWBAR tab to OFF.
3. Percussion level:

Mode Switch: VIBRATO position
Selector Switch: MARIMBA position
Lower Manual: DRAWBAR tab depressed
Registration: Lower drawbars registration 8800000
Swell Pedal: Maximum loudness
Result/Action: The level is checked by comparing level of upper manual to level of lower manual when depressing middle C and E keys in a percussive manner. Level should be approximately equal. Variation heard in level in the reiteration, normal, and delayed vibrato positions of the mode switch are normal. Notice a decrease in level when PERCUSSION SOFT tab is
depressed in all but reiteration modes.
4. Percussion voices of the selector switch are checked for harmonic content by comparison with lower manual registration. Play middle C and E keys except when comparing chimes which should be checked using middle C key only.
5. CHIMES should be identical to drawbar registration 0888000, except that $1-1 / 4$ harmonic will be missing from the drawbar registration.
6. GUITAR should be identical to registration 8088800.
7. MARIMBA should be identical to registration 8800000 .
8. XYLOPHONE should be identical to registration 8080000.
9. BANJO should be identical to registration 0888800.

## NOTE 4-6-9-A

When the harmonic is used to form the percussion voice, then the corresponding drawbar on the upper manual and (keying) drawbar \#8 will be inoperative.

## NOTE 4-6-9-B

In CHIMES position, drawbar \#7 will also be inoperative.

## NOTE 4-6-9-C

CHIMES \& GUITAR decay time is $\approx 3$ seconds, other percussion voices slightly less than $1 / 2$ second.

## NOTE 4-6-9-D

In VIBRATO \& DELAYED VIBRATO positions of mode switch, all percussions will have the long decay time (3 seconds).
b. Mode Switch Operation (Vibrato Functions)—NORMAL

1. Control Panel Tabs: OFF

Selector switch: GUITAR Mode switch: NORMAL Action: Play chord on upper manual

Result: Notice absence of vibrato effect
c. Mode Switch Operation (Vibrato Functions)—VIBRATO

1. Control Panel Tabs: OFF

Selector switch: GUITAR
Mode switch: VIBRATO
Action:
Play chord on upper manual
Result: Notice vibrato effect
d. Mode Switch Operation (Vibrato Functions)—DELAYED VIBRATO

1. Control Panel Tabs: OFF

Selector switch: GUITAR
Mode switch: DELAYED VIBRATO
Action: Play chord on upper manual
Result: Notice that vibrato effect begins approximately . 6
seconds after chord is pressed.
e. Mode Switch Operation (Reiteration Functions)—NORMAL

1. Control Panel Tabs:

Selector switch:
Mode switch:
Action:
OFF
GUITAR or CHIME
NORMAL
Play chord on upper manual
Result: Percussion repeats at the following rates:

| FAST: | 11.2 Hz |
| :--- | :--- |
| MEDIUM: | 7.7 Hz |
| SLOW: | 5.4 Hz |

f. Mode Switch Operation (Reiteration Functions)—MARIMBA or XYLOPHONE

1. Control Panel Tabs: OFF

Selector switch: MARIMBA or XYLOPHONE Mode switch: NORMAL
Action: Play chord on upper manual
Result: A reiterative sound of different quality than in step e is heard. The two harmonics used in these voices are turned on and off at opposite times. This is known as "alternate reiteration".
g. Cymbal-Brush Switch Operation-OFF

1. Lower Manual: DRAWBARS depressed

Cymbal-Brush switch: OFF
Action: Play lower manual
Result: Lower manual function should be normal.
Drawbar functions should be normal.
h. Cymbal-Brush Switch Operation-ON (Low, Med, High)— Lower Manual

1. Lower Manual: DRAWBARS depressed Cymbal-Brush switch: Any position Action: Play lower manual
Result: Drawbar \#7 should be inoperative.
2. Lower Manual: DRAWBARS up (off)

Cymbal-Brush switch: LOUD
Control Panel Tabs: BRILLIANCE on
Action: Play any lower manual key
repeatedly (other than highest 6 keys on right-side of manuals).
Result: The result should be a percussive hiss sound of $1.0 \mathrm{~V} \pm 3 \mathrm{db}$ rms measured across 12 " speaker leads. R602 may be adjusted to obtain the proper levels. R602 is located on terminal strip assembly, AO-31213-1.
i. Cymbal-Brush Switch Operation—ON (Low, Med, High)—Pedals

1. Cymbal-Brush switch: LOUD

| Control Panel Tabs: | BRILLIANCE on |
| :--- | :--- |
| Action: | Play any pedal repeatedly |

Result: The result should be a percussive hiss sound of $1.25 \mathrm{~V} \pm 3 \mathrm{db} \mathrm{rms}$.

## NOTE 4-6-A

When the BRILLIANCE tab is turned off, volume of Brush and Cymbal is decreased.

## 4-7 L-100-1 SIX-VOICE PERCUSSION PERFORMANCE CHECK AND TROUBLESHOOTING

## 4-7-1 OUTPUT LEVEL ADJUSTMENTS

The rhythm volume levels are set at the factory, and will normally require no adjustment. In case it is found necessary to rep lace a part on the rhythm board, 124-000114, adjustment will be required. To adjust output levels, proceed according to the following. A multimeter, oscilloscope, or equivalent is required. See Figure 5-4 for locations of controls
a. Set all tabs and rocker switches to "up" or "off" positions. Set swell pedal and RHYTHM VOLUME control to maximum output. Connect multimeter across main speaker leads.
b. Press CYMBAL push button at about 5 times per second. Adjust R113 to obtain a meter indication of 2.2 to 2.8 V rms.
c. Press BRUSH push button at about 5 times per second. Adjust R126 to obtain a meter indication of 2.2 to 2.8 V rms .
d. Press TOM-TOM push button at about 5 times per second. Adjust R134 to obtain a meter indication of 1.3 to 1.7 V .

## 4-7-2 ONE VOICE IS SILENT

Check the following:
a. Connection to corresponding pin of PWB, 124-000114. See Figure 5-4.
b. If connections are okay, check for +15 VDC at pin when push button of missing voice is held down.
c. If voltage is missing, check connections to push button switch, rocker tab, and rhythm power supply.
d. If voltage is present, trace associated voice circuitry.

## NOTE 4-7-D-A

If failure is in Brush and/or Cymbal voice, check Q101.

## 4-7-3 PROGRAMMED VOICE DOES NOT SPEAK

If any voice speaks when push button is pressed, but not from programmed source (manual or pedal, as applicable), check rocker switch and associated wiring. See paragraphs 4-7-6 No Voice Response From Pedals and 4-7-7 No Voice Response From Manual as well.

4-7-4 ALL PERCUSSIVE VOICES SILENT-HISS VOICES SPEAK

Check Q107, Q105, and associated circuitry.
4-7-5 BOTH HISS VOICES SILENT-PERCUSSIVE VOICES SPEAK

Check Q106 and associated circuitry. Check Q101.
4-7-6 NO VOICE RESPONSE FROM PEDALS
Check pedal keying pulse circuits (cf. 2-8-4 Pedal Keying Circuit).

## 4-7-7 NO VOICE RESPONSE FROM MANUAL

Check manual keying pulse circuits (cf. 2-8-3 Lower Manual Keying Circuits).

## 4-7-8 NO PERCUSSION OUTPUT

Check connections to percussion power supply. Check power supply outputs.

## 4-7-9 TROUBLESHOOTING

The following sections describe troubleshooting techniques for the L-100-1 Six-Voice Percussion system.

## 4-7-10 ORGAN DOES NOT PLAY

If the generator motor is not turning and the tubes do not light when the switch is in the "on" position, check the power wiring, power switch, line cord, line cord plug, and wall outlet.

If the generator turns and the tubes light, but no sound can be obtained with all controls in playing position, the most likely source of trouble is the amplifier.
In most respects this is a conventional amplifier circuit, and the schematic diagrams, Figure 5-2 Interactive L-100 Series Schematic, will enable the technician to locate the problem.

## 4-7-11 KEY DOES NOT PLAY OR HARMONIC IS MISSING

This may mean a dirty key contact, a broken connection, or a dead note in the generator. The steps below will serve to isolate the trouble.

## NOTE 4-7-A

The following checks must be performed with the DRAWBARS tab depressed.
a. Ordinarily only one of the several frequencies used on the key will be missing. This can be determined by holding the key and operating each drawbar for that manual, observing on which drawbar the key fails to play. Reference to the manual wiring chart, Figure 1-8, will tell which frequency number is missing.
b. See whether the same frequency is missing where it is used on other keys of the same manual. The wiring chart will tell with what other key and what other drawbar you should get the same frequency. If it is missing on one key but not on others, a key contact is probably dirty. In some cases it may be cleared by striking the key 15 or 20 times in a rapid staccato manner to loosen the dirt.
c. If this procedure is not effective, adjustment of the busbar shifter for that manual will clear it. (See Paragraph 1-5 Manuals.) This will slide the busbars endwise so they present a clean contact surface. In extreme cases, it may be necessary to hold down the faulty key while making the adjustment.
d. If the frequency is missing on all keys of one manual but not on the other manual, look for a break in the cable connecting one manual to the other.
e. If the frequency is missing on both manuals, check the manual-to-generator cable or the generator itself.
f. The output of any single frequency on the tone generator may be checked by pulling out any drawbar and connecting a clip lead from the back end of the drawbar to the generator terminal in question. See Figure 1-7 for location of all generator terminals. If the generator is all right, the note will play loudly.

## CAUTION

Never test the tone generator with an outside source of current such as a continuity meter, as serious damage may result to the sensitive filter transformers and permanent magnets. By the above method, all necessary tests of the tone generator may be made with the current supplied by the generator itself.
g. If it fails to play, try touching the clip to the input side of the filter coil (not the grounded tap) and the input side of the filter condenser (Figure 1-7) in order to check these parts. Disconnect the condenser to eliminate the possibility of a grounded transformer. If the signal is still missing at the magnet coil terminal, it means that the tone wheel is not turning, the coil is defective, or the magnet is not properly adjusted.
$h$. If the tone wheel is not turning, the frequency of the other wheel on the same shaft will also be missing (with the exception of a few wheels which are alone). On the generator magnet location drawing (Figure 1-6), the two frequencies whose numbers are connected by a dotted line are on the same shaft.
Another way to check the wheel is to remove the dampening pad under the generator (it is held by the two long channels which form the generator frame) and feel the wheel with your
finger to see if it is turning. Each wheel is located directly behind its magnet, shown in Figure 1-6.
i. If the magnet coil is defective, the generator must be returned to the factory, as replacement of a coil necessitates dismantling the entire generator.
j. It is possible, although unlikely, that the magnet may have become loose and moved so far from the wheel as to make the note inaudible. It may be adjusted as described in the following paragraph.

## SECTION V <br> DIAGRAMS

## 5-1 GENERAL

This section contains schematic diagrams to illustrate the text and provide information necessary to proper organ servicing.

## 5-2 INTERACTIVE SCHEMATIC INSTRUCTIONS

The schematics for all series of $\mathrm{L}-100$ have been combined into a series of layers in a single schematic. You may select which components and other matter to view by controlling these layers in your PDF application.
Select the Layers link in your PDF application to change the visibility of layers. The image below shows an example from Adobe Acrobat CC:

Figure 5-1: Example of Layers Link.


For example, to view the changes between the AO-41 and AO-47 Vibrato you would zoom in to the Vibrato region of the schematic. Then, alternately enable/disable the AO-41 and AO-47 layers.
Unfortunately, all the layers throughout the document are grouped together. You may need to experiment with enabling/disabling layers to understand what changes are applied.

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Figure 5-3 A: Parts Layout, L-100 A Percussion Unit

Figure 5-3: Schematic Diagram, L-100 A Percussion Unit


124-000119


Figure 5-4A: Parts Layout, L-100-1 Six-Voice Percussion


Figure 5-4B: Schematic Diagram Six-Voice Percussion, Early 1970 Production
Figure 5-4C: Board Layout Six-Voice Percussion, Early 1970


Figure 5-5: Schematic Diagram, L-100-1 Percussion Power Supply


Figure 5-6: Schematic, Pedal Control Board


Figure 5-6A: Parts Layout, Pedal Control Board


Figure 5-7: Wiring Diagram, L-100 Organ



Figure 5-9: Wiring Diagram, L-200 Organ



Figure 5-11: Wiring Diagram, Percussion Unit, L-100A


1 IN" DEDT DOINT NG -O SWITCH.
!TTE-2 MODEL L-100-1 ONL



Figure 5-12: Wiring Diagram, Six-Voice Percussion, L-100-1


Figure 5-13: Parts Layout, AO-41 Vibrato Amplifier


Figure 5-14: Parts Layout, AO-47 (126-000023) Vibrato Amplifier


Figure 5-14A: Comparison Between $A O-41$ and $A O-47$ Vibrato Amplifiers


Figure 5-15: Parts Layout, AO-42 (117-000019) Percussion Amplifier


Figure 5-16: Parts Layout, AO-43 (126-000017) Power Amplifier


Figure 5-17: Power Amplifier Fuse Location (Canadian, 101-000130)

## SECTION VI

L-SERIES PARTS LIST

## 6-1 OVERVIEW

This section contains a list of all parts used in the L-Series organs.

## 6-2 CHANGES FROM SOURCE DOCUMENT

The source document contained a list of parts that were manually typeset. The revision has been loaded into an Excel spreadsheet. All data has been arranged and standardized.

If desired, please contact Michael Hightower (mphtower@gmail. com) for a copy of the source Excel spreadsheet.

6-2-1 ORGANIZATION
The source document groups parts by assembly (e.g., upper manual, lower manual). This revised parts list does the same, but adds an Assembly table as well as Assembly references.

6-2-2 USAGE
Refer to the Assembly table to identify the appropriate collection of parts for which you are searching. Then move to the Parts List tables and look for the Assembly. From there you can more easily find the part you need.

## Below is a list of the Assemblies referenced in the Parts Lists.

| ID | Assembly Name | Part | Description | Revision | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Control Panel | Control Panel Assembly |  |  | 120-000011 |
| 2 | Preset Tabs - Lower Manual | Preset Switch Assembly | Lower Manual |  | 008-024391 |
| 3 | Preset Tabs - Lower Manual | Preset Switch Assembly | Lower Manual | 2 | 008-034391 |
| 4 | Preset Tabs - Upper Manual | Preset Switch Assembly | Upper Manual |  | 008-024392 |
| 5 | Percussion Tabs | Percussion Switch Assembly |  |  | 008-024393 |
| 6 | Percussion Tabs | Switch Panel \& Bracket Assembly | Second Harmonic, Third Harmonic |  | 008-024615 |
| 7 | Percussion Tabs | Switch Panel \& Bracket Assembly | Fast Decay, Percussion Soft |  | 008-024617 |
| 8 | Vibrato Tabs | Vibrato Switch Assembly |  |  | 008-024394 |
| 9 | Vibrato Tabs | Switch Panel \& Bracket Assembly | Vibrato Small |  | 008-024616 |
| 10 | Vibrato Tabs | Switch Panel \& Bracket Assembly | Vibrato Normal, Vibrato Chorus |  | 008-024617 |
| 11 | Reverb, Volume, and Brilliance Tabs | Reverberation, Volume, Brilliance Switch Assembly |  |  | 008-025549 |
| 12 | Upper and Lower Manuals | Percussion Cable Assembly | Percussion Cable |  | 011-036640 |
| 13 | Upper and Lower Manuals | Cable Assembly | Lower Manual Plug |  | 011-036749 |
| 14 | Upper and Lower Manuals | Cable Assembly | Upper Manual Plug |  | 011-036750 |
| 15 | Upper and Lower Manuals | Lower Manual Assembly |  |  | 119-000045 |
| 16 | Upper and Lower Manuals | Upper Manual Assembly |  |  | 119-000009 |
| 17 | Generator \& Motor | Generator \& Motor Assembly |  |  |  |
| 18 | Pedal Keyboard \& Switch | Pedal Keyboard \& Switch Assembly |  |  | 116-000010 |
| 19 | Preamplifier (AO-42) | Preamplifier Assembly | AO-42 |  | 117-000009 |
| 20 | Vibrato Amplifier (AO-47) | Vibrato Amplifier Assembly | AO-47 |  | 126-000023 |
| 21 | Power Amplifier | Power Amplifier Assemblies | AO-43-1, AO-43-2, AO-43-3 |  |  |
| 22 | Preset Percussion (L-100A) | Percussion Preset Assembly | L-100A |  | 121-000105 |
| 23 | Six-Voice Percussion PCB | Rhythm Printed Wiring Board Assembly | Used With 6-Button Rhythm Endblock |  | 124-000114 |
| 24 | Six-Voice Percussion Switches | Lower Right Hand Endblock Assembly | Rhythm Six-Button T-200-1-2, T-400 |  | 125-000043 |
| 25 | Power Supply | Power Supply Assembly | 120 V 60Hz |  | 127-000007 |
| 26 | Power Supply | Power Supply Assembly | 120 V 50 Hz |  | 127-000008 |
| 27 | Power Supply | Power Supply Assembly | $220 \mathrm{~V} 50-60 \mathrm{~Hz}$ |  | 127-000009 |
| 28 | Power Supply | Power Supply Assembly | 120 V 60 Hz | 2 | 127-000041 |
| 29 | Power Supply | Power Supply Assembly | 120 V 5\% Hz | 2 | 127-000042 |
| 30 | Power Supply | Power Supply Assembly | 220V 5\%\%Hz | 2 | 127-000043 |
| 31 | Pedal Control Board | Pedal Control Board Assembly | Endblock Rhythm |  |  |
| 32 | Rhythm II Drawer | Automatic Rhythm Assembly | RHYTHM II Drawer |  |  |
| 33 | Woodwork | Woodwork |  |  |  |


| ID | Assembly Name | Part | Description |  | Revision |
| :---: | :--- | :--- | :--- | :---: | :---: |
| 34 | Miscellaneous | Miscellaneous |  |  |  |
| 35 | Speakers | Speakers |  |  |  |
| 36 | Photocell Swell Pedal | Swell Pedal Assembly |  |  |  |
| 37 | Rhythm II \& Extrusion | Rhythm II \& Extrusion Assembly |  |  |  |

Below is the comprehensive parts list for L-Series organs. Use the Assembly List to identify the locations of parts.

| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 55 | Control Panel |  | Panel Assembly |  |  |  |  |  | 061-027350 |
| 3 | 55 | Control Panel |  | Stop Switch Base |  |  |  |  |  | 041-025778 |
| 4 | 55 | Control Panel |  | Screw | Stop Switch Base Mounting |  |  |  |  | 823-041714 |
| 5 | 55 | Control Panel |  | S-Clip | For Control Panel Switch Cover |  |  |  |  | 013-024298 |
| 6 | 55 | Control Panel |  | Line Switch |  |  |  |  |  | 008-034791 |
| 7 | 55 | Control Panel |  | Lampholder Assembly |  |  |  |  |  | 016-034440 |
| 8 | 55 | Control Panel |  | Lamp |  | 6.3V |  |  |  | 016-022885 |
| 9 | 55 | Control Panel |  | Pilot Light Lens |  |  |  |  |  | 016-031454 |
| 10 | 55 | Control Panel |  | Push on Clip | For Lens |  |  |  |  | 013-031468 |
| 11 | 55 | Control Panel |  | Felt Washer |  |  |  |  |  | 042-020820 |
| 12 | 55 | Control Panel |  | Aluminum Foil Tape |  |  |  |  |  | 039-031450 |
| 13 | 55 | Control Panel |  | Shim | For Line Switch |  |  |  |  | 033-043006 |
| 14 | 55 | Control Panel |  | Screw | Control Panel Mounting |  |  |  | 10 | 845-070318 |
| 15 | 55 | Control Panel |  | Washer | Used on Control Panel Screws |  |  |  | 10 | 999-000061 |
| 16 | 55 | Control Panel |  | Manual Stop Switch Assembly |  |  |  |  |  | 120-000041 |
| 17 | 55 | Control Panel |  | Mounting Block Assembly |  |  |  |  |  | 063-025776 |
| 18 | 55 | Control Panel |  | Contact Spring Assembly |  |  |  |  |  | 012-027488 |
| 19 | 55 | Control Panel |  | Stop Slide |  |  |  |  |  | 028-032049 |
| 20 | 55 | Control Panel |  | Stop Channel |  |  |  |  |  | 025-027829 |
| 21 | 55 | Control Panel |  | Drawbar Stop |  |  |  |  |  | 025-040198 |
| 22 | 55 | Control Panel |  | Round Head Screw | Drawbar Knob Mounting | \#4-24x3/8 |  |  |  | 901-030514 |
| 23 | 55 | Control Panel |  | Stamped Stop Knob 16' |  |  |  |  |  | 031-034331 |
| 24 | 55 | Control Panel |  | Stamped Stop Knob 8' |  |  |  |  |  | 031-034333 |
| 25 | 55 | Control Panel |  | Stamped Stop Knob 5-1/3' |  |  |  |  |  | 031-034337 |
| 26 | 55 | Control Panel |  | Stamped Stop Knob 4' |  |  |  |  |  | 031-034338 |
| 27 | 55 | Control Panel |  | Stamped Stop Knob 2-2/3' |  |  |  |  |  | 031-034339 |
| 28 | 55 | Control Panel |  | Stamped Stop Knob 2' |  |  |  |  |  | 031-034340 |
| 29 | 55 | Control Panel |  | Stamped Stop Knob 1-3/5' |  |  |  |  |  | 031-034341 |
| 30 | 55 | Control Panel |  | Stamped Stop Knob 1-1/3' |  |  |  |  |  | 031-034342 |
| 31 | 55 | Control Panel |  | Stamped Stop Knob 1' |  |  |  |  |  | 031-034343 |
| 32 | 55 | Control Panel |  | Stop Knob | Early Production Only |  | Black |  |  | 025-035570 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 33 | 55 | Control Panel |  | Stop Knob | Early Production Only |  | Ivory |  |  | 025-035571 |
| 34 | 55 | Control Panel |  | Stop Knob | Early Production Only |  | Brown |  |  | 025-035572 |
| 35 | 55 | Control Panel |  | Clamp Spring |  |  |  |  |  | 012-027613 |
| 36 | 55 | Control Panel |  | Terminal Lug |  |  |  |  |  | 007-022320 |
| 37 | 55 | Control Panel |  | Twisted Pair \& Cap Assembly | Console Output to Preamplifier |  |  |  |  | 011-036624 |
| 38 | 55 | Control Panel | 1 | Binder Head Machine Screw | For Drawbar Stops | \#2 |  |  |  | 846-010414 |
| 40 | 55 | Preset Tabs - Lower Manual |  | Switch Panel \& Bracket Assembly |  |  |  |  |  | 008-024614 |
| 41 | 55 | Preset Tabs - Lower Manual |  | Cancel Lever Assembly |  |  |  |  |  | 060-037187 |
| 42 | 55 | Preset Tabs - Lower Manual |  | Mounting Bracket |  |  |  |  |  | 035-024205 |
| 43 | 55 | Preset Tabs - Lower Manual |  | Lever Mounting Bracket |  |  |  |  |  | 035-024335 |
| 44 | 55 | Preset Tabs - Lower Manual |  | Control Tab | Drawbars |  |  |  |  | 031-036481 |
| 45 | 55 | Preset Tabs - Lower Manual |  | Control Tab | Ensemble |  |  |  |  | 031-036482 |
| 46 | 55 | Preset Tabs - Lower Manual |  | Plastic Tie |  |  |  |  |  | 013-031744 |
| 47 | 55 | Preset Tabs - Lower Manual |  | Tubular Clip |  |  |  |  |  | 013-028002 |
| 48 | 55 | Preset Tabs - Lower Manual |  | Shaft |  |  |  |  |  | 020-037240 |
| 49 | 55 | Preset Tabs - Lower Manual |  | Spring Washer |  |  |  |  |  | 999-000151 |
| 50 | 55 | Preset Tabs - Lower Manual |  | Sems. Round Head Machine Screw |  |  |  |  |  | 821-040314 |
| 51 | 55 | Preset Tabs - Lower Manual |  | Flat Head Machine Screw |  |  |  |  |  | 839-040214 |
| 53 | 55 | Preset Tabs - Upper Manual |  | Switch Panel \& Bracket Assembly | Drawbars, Trumpet, Clarinet |  |  |  |  | 008-024613 |
| 54 | 55 | Preset Tabs - Upper Manual |  | Switch Panel \& Bracket Assembly | Full Organ |  |  |  |  | 008-024626 |
| 55 | 55 | Preset Tabs - Upper Manual |  | Cancel Linkage Assembly |  |  |  |  |  | 060-037190 |
| 56 | 56 | Preset Tabs - Upper Manual |  | Mounting Bracket |  |  |  |  |  | 035-024205 |
| 57 | 56 | Preset Tabs - Upper Manual |  | Lever Mounting Bracket |  |  |  |  |  | 035-024335 |
| 58 | 56 | Preset Tabs - Upper Manual |  | Control Tab | Drawbars |  |  |  |  | 031-036481 |
| 59 | 56 | Preset Tabs - Upper Manual |  | Control Tab | Trumpet |  |  |  |  | 031-036483 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 60 | 56 | Preset Tabs - Upper Manual |  | Control Tab | Clarinet |  |  |  |  | 031-036484 |
| 61 | 56 | Preset Tabs - Upper Manual |  | Control Tab | Full Organ |  |  |  |  | 031-036485 |
| 62 | 56 | Preset Tabs - Upper Manual |  | Tubular Clip |  |  |  |  |  | 013-028002 |
| 63 | 56 | $\begin{aligned} & \text { Preset Tabs - Upper } \\ & \text { Manual } \end{aligned}$ |  | Shaft |  |  |  |  |  | 020-037238 |
| 64 | 56 | $\begin{array}{\|l\|} \hline \begin{array}{l} \text { Preset Tabs - Upper } \\ \text { Manual } \end{array} \\ \hline \end{array}$ |  | Spring Washer |  |  |  |  |  | 999-000151 |
| 65 | 56 | $\begin{aligned} & \text { Preset Tabs - Upper } \\ & \text { Manual } \end{aligned}$ |  | Terminal Lug |  |  |  |  |  | 007-035151 |
| 66 | 56 | $\begin{array}{\|l} \text { Preset Tabs - Upper } \\ \text { Manual } \\ \hline \end{array}$ |  | Sems. Round Head Machine Screw |  |  |  |  |  | 821-040314 |
| 70 | 56 | Percussion Tabs |  | Mounting Bracket |  |  |  |  |  | 035-024205 |
| 71 | 56 | Percussion Tabs |  | Lever Mounting Bracket |  |  |  |  |  | 035-024335 |
| 72 | 56 | Percussion Tabs |  | Control Tab | Second Harmonic |  |  |  |  | 031-036486 |
| 73 | 56 | Percussion Tabs |  | Control Tab | Third Harmonic |  |  |  |  | 031-036487 |
| 74 | 56 | Percussion Tabs |  | Control Tab | Fast Decay |  |  |  |  | 031-036488 |
| 75 | 56 | Percussion Tabs |  | Control Tab | Percussion Soft |  |  |  |  | 031-036489 |
| 76 | 56 | Percussion Tabs |  | Spring Washer |  |  |  |  |  | 999-000151 |
| 77 | 56 | Percussion Tabs |  | Tubular Clip |  |  |  |  |  | 013-028002 |
| 78 | 56 | Percussion Tabs |  | Shaft |  |  |  |  |  | 020-037238 |
| 79 | 56 | Percussion Tabs |  | Terminal Lug |  |  |  |  |  | 007-024137 |
| 80 | 56 | Percussion Tabs |  | Flat Head Machine Screw |  |  |  |  |  | 839-040214 |
| 81 | 56 | Percussion Tabs |  | Sems. Round Head Machine Screw |  |  |  |  |  | 821-040314 |
| 82 | 56 | Percussion Tabs |  | Resistor |  | $2.2 \mathrm{M} \Omega$ |  | R409 |  | 600-021291 |
| 83 | 56 | Percussion Tabs |  | Resistor |  | $4.7 \Omega$ |  | R410, R411 |  | 600-021561 |
| 88 | 56 | Vibrato Tabs |  | Mounting Bracket |  |  |  |  |  | 035-024205 |
| 89 | 56 | Vibrato Tabs |  | Lever Mounting Bracket |  |  |  |  |  | 035-024335 |
| 90 | 56 | Vibrato Tabs |  | Control Tab | Vibrato Normal |  |  |  |  | 031-036490 |
| 91 | 56 | Vibrato Tabs |  | Control Tab | Vibrato Small |  |  |  |  | 031-036491 |
| 92 | 56 | Vibrato Tabs |  | Control Tab | Vibrato Chorus |  |  |  |  | 031-036492 |
| 93 | 56 | Vibrato Tabs |  | Plastic Tie |  |  |  |  |  | 013-031744 |
| 94 | 56 | Vibrato Tabs |  | Terminal Lug |  |  |  |  |  | 007-024137 |
| 95 | 56 | Vibrato Tabs |  | Shaft |  |  |  |  |  | 020-037238 |
| 96 | 56 | Vibrato Tabs |  | Tubular Clip |  |  |  |  |  | 013-028002 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 97 | 56 | Vibrato Tabs |  | Spring Washer |  |  |  |  |  | 999-000151 |
| 98 | 56 | Vibrato Tabs |  | Flat Head Machine Screw |  |  |  |  |  | 839-040214 |
| 99 | 56 | Vibrato Tabs |  | Resistor |  | $2.2 \mathrm{M} \Omega$ |  | R403 |  | 600-021291 |
| 100 | 56 | Vibrato Tabs |  | Resistor |  | $3.9 \mathrm{M} \Omega$ |  | R404 |  | 600-021351 |
| 101 | 56 | Vibrato Tabs |  | Resistor |  | $6.8 \mathrm{M} \Omega$ |  | R402 |  | 600-021411 |
| 103 | 56 | Reverb, Volume, and Brilliance Tabs |  | Switch Panel \& Bracket Assembly | Reverb II Volume Soft |  |  |  |  | 008-024617 |
| 104 | 57 | Reverb, Volume, and Brilliance Tabs |  | Switch Panel \& Bracket Assembly | Reverb I |  |  |  |  | 008-024604 |
| 105 | 57 | Reverb, Volume, and Brilliance Tabs |  | Switch Panel \& Bracket Assembly | Brilliance |  |  |  |  | 008-024610 |
| 106 | 57 | Reverb, Volume, and Brilliance Tabs |  | Mounting Bracket |  |  |  |  |  | 035-024351 |
| 107 | 57 | Reverb, Volume, and Brilliance Tabs |  | Lever Mounting Bracket |  |  |  |  |  | 035-024335 |
| 108 | 57 | Reverb, Volume, and Brilliance Tabs |  | Control Tab | REVERB I |  |  |  |  | 031-036493 |
| 109 | 57 | Reverb, Volume, and Brilliance Tabs |  | Control Tab | REVERB II |  |  |  |  | 031-036494 |
| 110 | 57 | Reverb, Volume, and Brilliance Tabs |  | Control Tab | VOLUME SOFT |  |  |  |  | 031-036495 |
| 111 | 57 | Reverb, Volume, and Brilliance Tabs |  | Control Tab | BRILLIANCE |  |  |  |  | 031-036496 |
| 112 | 57 | Reverb, Volume, and Brilliance Tabs |  | Plastic Tie |  |  |  |  |  | 013-031744 |
| 113 | 57 | Reverb, Volume, and Brilliance Tabs |  | Shaft |  |  |  |  |  | 020-037239 |
| 114 | 57 | Reverb, Volume, and Brilliance Tabs |  | Spring Washer |  |  |  |  |  | 999-000151 |
| 115 | 57 | Reverb, Volume, and Brilliance Tabs |  | Tubular Clip |  |  |  |  |  | 013-028002 |
| 116 | 57 | Reverb, Volume, and Brilliance Tabs |  | Tie Strap |  |  |  |  |  | 041-027176 |
| 117 | 57 | Reverb, Volume, and Brilliance Tabs |  | Flat Head Machine Screw |  |  |  |  |  | 839-040314 |
| 118 | 57 | Reverb, Volume, and Brilliance Tabs |  | Sems. Round Head Machine Screw |  |  |  |  |  | 821-040314 |
| 119 | 57 | Reverb, Volume, and Brilliance Tabs |  | Resistor |  | $100 \mathrm{~K} \Omega$ |  | R407 |  | 600-020971 |
| 120 | 57 | Reverb, Volume, and Brilliance Tabs |  | Resistor |  | $270 \mathrm{~K} \Omega$ |  | R406 |  | 600-021071 |
| 121 | 57 | Reverb, Volume, and Brilliance Tabs |  | Resistor |  | $820 \mathrm{~K} \Omega$ |  | R405 |  | 600-021191 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 122 | 57 | Reverb, Volume, and Brilliance Tabs |  | Resistor |  | $4.7 \mathrm{M} \Omega$ |  | R408 |  | 600-021371 |
| 123 | 57 | Reverb, Volume, and Brilliance Tabs |  | Capacitor | Ceramic | $0.0015 \mu \mathrm{~F}$ |  | C402 |  | 425-010542 |
| 124 | 57 | Reverb, Volume, and Brilliance Tabs |  | Capacitor |  | $0.022 \mu \mathrm{~F}$ |  | C401 |  | 401-020342 |
| 125 | 57 | Reverb, Volume, and Brilliance Tabs |  | Shielded Lead Assembly | Vibrato Chorus Cable - Blue Plug |  |  |  |  | 011-034752 |
| 126 | 57 | Reverb, Volume, and Brilliance Tabs |  | Shielded Lead Assembly | Percussion Volume Cable Red Plug |  |  |  |  | 011-034753 |
| 127 | 57 | Reverb, Volume, and Brilliance Tabs |  | Shielded Cable \& Cap assembly | Vibrato Switch Cable |  |  |  |  | 011-036621 |
| 128 | 57 | Reverb, Volume, and Brilliance Tabs |  | Shielded Cable \& Cap Assembly | Reverb Switch Cable |  |  |  |  | 011-036622 |
| 134 | 57 | Upper and Lower Manuals |  | Switch Cover Assembly |  |  |  |  |  | 060-033397 |
| 135 | 57 | Upper and Lower Manuals |  | Top Cover Assembly |  |  |  |  |  | 060-033405 |
| 136 | 57 | Upper and Lower Manuals |  | Key Comb Assembly | 12 Keys |  |  |  |  | 057-045053 |
| 137 | 57 | Upper and Lower Manuals |  | Key Comb Assembly | 8 Keys |  |  |  |  | 057-045052 |
| 138 | 57 | Upper and Lower Manuals |  | Key \& Channel Assembly | Sharp Key |  |  |  |  | 060-024286 |
| 139 | 57 | Upper and Lower Manuals |  | Key \& Channel Assembly | One Set of Seven Ivory |  |  |  |  | 057-042770 |
| 140 | 57 | Upper and Lower Manuals |  | Bracket \& Channel Assembly |  |  |  |  |  | 060-033392 |
| 141 | 57 | Upper and Lower Manuals |  | Sems. Bind Head Machine Screw |  |  |  |  |  | 850-000002 |
| 142 | 57 | Upper and Lower Manuals |  | Sharp Key - Black |  |  |  |  |  | 025-032672 |
| 143 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "C" |  |  |  |  |  | 025-042279 |
| 144 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "D" |  |  |  |  |  | 025-042280 |
| 145 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "E" |  |  |  |  |  | 025-045053 |
| 146 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "F" |  |  |  |  |  | 025-042282 |
| 147 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "G" |  |  |  |  |  | 025-042283 |
| 148 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "A" |  |  |  |  |  | 025-042284 |
| 149 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "B" |  |  |  |  |  | 025-042285 |
| 150 | 57 | Upper and Lower Manuals |  | Natural Key - Ivory "CX" | Last Key on Manual |  |  |  |  | 025-042286 |
| 151 | 57 | Upper and Lower Manuals |  | Mounting Bracket | Left Hand |  |  |  |  | 060-040192 |
| 152 | 57 | Upper and Lower Manuals |  | Mounting Bracket | Right Hand |  |  |  |  | 060-040193 |
| 153 | 57 | Upper and Lower Manuals |  | Strain Relief |  |  |  |  |  | 013-034999 |
| 154 | 57 | Upper and Lower Manuals |  | Screw | Key Comb |  |  |  |  | 831-070314 |
| 155 | 57 | Upper and Lower Manuals |  | Screw | Top Cover |  |  |  |  | 925-050314 |
| 156 | 57 | Upper and Lower Manuals |  | Screw | Switch Top Cover |  |  |  |  | 831-070414 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 158 | 58 | Generator \& Motor |  | Generator \& Motor Assembly |  | 120 V | 60 Hz |  |  | 112-000021 |
| 159 | 58 | Generator \& Motor |  | Generator \& Motor Assembly |  | 120 V | 50 Hz |  |  | 112-000022 |
| 160 | 58 | Generator \& Motor |  | Generator \& Motor Assembly |  | 220 V | 60 Hz |  |  | 112-000023 |
| 161 | 58 | Generator \& Motor |  | Generator \& Motor Assembly |  | 220 V | 50 Hz |  |  | 112-000024 |
| 162 | 58 | Generator \& Motor |  | Generator Assembly |  |  | 60 Hz |  |  | 113-000011 |
| 163 | 58 | Generator \& Motor |  | Generator Assembly |  |  | 50 Hz |  |  | 113-000012 |
| 164 | 58 | Generator \& Motor |  | Synchronous Motor |  | 120 V | 60 Hz |  |  | 021-033801 |
| 165 | 58 | Generator \& Motor |  | Synchronous Motor |  | 120 V | 50 Hz |  |  | 021-033802 |
| 166 | 58 | Generator \& Motor |  | Synchronous Motor |  | 220 V | 60 Hz |  |  | 021-033803 |
| 167 | 58 | Generator \& Motor |  | Synchronous Motor |  | 220 V | 50 Hz |  |  | 021-033804 |
| 168 | 58 | Generator \& Motor |  | Motor Capacitor |  | 120 V | 60 Hz |  |  | 499-033806 |
| 169 | 58 | Generator \& Motor |  | Motor Capacitor |  | 120 V | $50-60 \mathrm{~Hz}$ |  |  | 499-033807 |
| 170 | 58 | Generator \& Motor |  | Motor Capacitor |  | 220 V | $50-60 \mathrm{~Hz}$ |  |  | 499-033805 |
| 171 | 58 | Generator \& Motor |  | Generator Cover Assembly |  |  |  |  |  | 115-000031 |
| 172 | 58 | Generator \& Motor |  | Terminal Panel Assembly | AC Panel with GY, BL. YEL. |  |  |  |  | 006-024326 |
| 173 | 58 | Generator \& Motor |  | Motor Mounting Bracket |  |  |  |  |  | 035-027354 |
| 174 | 58 | Generator \& Motor |  | Capacitor Clamp |  |  |  |  |  | 013-024313 |
| 175 | 58 | Generator \& Motor |  | Motor Clamp |  |  |  |  |  | 013-024427 |
| 176 | 58 | Generator \& Motor |  | Motor Coupling Spring |  |  |  |  |  | 012-029132 |
| 177 | 58 | Generator \& Motor |  | Motor Coupler |  |  |  |  |  | 017-024242 |
| 178 | 58 | Generator \& Motor |  | Insulator Strip | AC Panel |  |  |  |  | 036-024328 |
| 179 | 58 | Generator \& Motor |  | Post | For Mounting Cover |  |  |  |  | 044-031434 |
| 180 | 58 | Generator \& Motor |  | Terminal Cover |  |  |  |  |  | 041-022076 |
| 181 | 58 | Generator \& Motor |  | Oval End Cap | Motor Capacitor |  |  |  |  | 041-024838 |
| 183 | 58 | Pedal Keyboard \& Switch |  | Pedal Keyboard Frame Assembly |  |  |  |  |  | 060-024270 |
| 184 | 58 | Pedal Keyboard \& Switch |  | Cover Assembly |  |  |  |  |  | 046-025208 |
| 185 | 58 | Pedal Keyboard \& Switch |  | Cable Assembly |  |  |  |  |  | 011-024210 |
| 186 | 58 | Pedal Keyboard \& Switch |  | Actuator |  |  |  |  | 13 | 045-024198 |
| 187 | 58 | Pedal Keyboard \& Switch |  | Extension Spring |  |  |  |  | 13 | 012-020404 |
| 188 | 58 | Pedal Keyboard \& Switch |  | Stop Post |  |  |  |  | 13 | 044-020398 |
| 189 | 58 | Pedal Keyboard \& Switch |  | Up Stop Felt |  |  |  |  | 26 | 042-020410 |
| 190 | 58 | Pedal Keyboard \& Switch |  | Down Stop Felt |  |  |  |  |  | 042-031898 |
| 191 | 58 | Pedal Keyboard \& Switch |  | Terminal Lug |  |  |  |  |  | 007-015197 |
| 192 | 58 | Pedal Keyboard \& Switch |  | Pivot Bracket |  |  |  |  | 8 | 035-036094 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 193 | 58 | Pedal Keyboard \& Switch |  | Pivot Bracket |  |  |  |  | 5 | 035-036095 |
| 194 | 58 | Pedal Keyboard \& Switch |  | Terminal Panel Assembly | Long |  |  |  |  | 063-036553 |
| 195 | 58 | Pedal Keyboard \& Switch |  | Terminal Panel |  |  |  |  |  | 045-024196 |
| 196 | 58 | Pedal Keyboard \& Switch |  | Stationary Contact Assembly |  |  |  |  | 8 | 030-033305 |
| 197 | 58 | Pedal Keyboard \& Switch |  | Contact Spring Assembly |  |  |  |  | 8 | 012-033541 |
| 198 | 58 | Pedal Keyboard \& Switch |  | Actuator Spring |  |  |  |  | 8 | 012-024199 |
| 199 | 58 | Pedal Keyboard \& Switch |  | Eyelet |  |  |  |  | 24 | 999-026552 |
| 200 | 58 | Pedal Keyboard \& Switch |  | Terminal Panel Assembly | Short |  |  |  |  | 063-036542 |
| 201 | 58 | Pedal Keyboard \& Switch |  | Terminal Panel |  |  |  |  |  | 006-024197 |
| 203 | 58 | Pedal Keyboard \& Switch |  | Key Channel Assembly | Long |  |  |  |  | 057-035978 |
| 204 | 58 | Pedal Keyboard \& Switch |  | Key Channel | Long |  |  |  |  | 041-020402 |
| 205 | 58 | Pedal Keyboard \& Switch |  | Long Key | Brown |  |  |  |  | 025-031666 |
| 206 | 58 | Pedal Keyboard \& Switch |  | Guide Felt |  |  |  |  |  | 042-021255 |
| 207 | 58 | Pedal Keyboard \& Switch |  | Eyelet |  |  |  |  |  | 999-017454 |
| 208 | 58 | Pedal Keyboard \& Switch |  | Sems. Bind Head Machine Screw | Mounting Key |  |  |  |  | 850-100514 |
| 209 | 58 | Pedal Keyboard \& Switch |  | Key Channel Assembly | Short |  |  |  |  | 057-035982 |
| 210 | 58 | Pedal Keyboard \& Switch |  | Key Channel | Short |  |  |  |  | 041-020403 |
| 211 | 58 | Pedal Keyboard \& Switch |  | Short Key | Black |  |  |  |  | 025-031469 |
| 212 | 58 | Pedal Keyboard \& Switch |  | Guide Felt |  |  |  |  |  | 042-021255 |
| 213 | 58 | Pedal Keyboard \& Switch |  | Eyelet |  |  |  |  |  | 999-017454 |
| 214 | 58 | Pedal Keyboard \& Switch |  | Sems. Bind Head Machine Screw | Mounting Key |  |  |  |  | 850-100714 |
| 216 | 59 | Preamplifier (AO-42) |  | Chassis Pan Assembly |  |  |  |  |  | 009-024416 |
| 217 | 59 | Preamplifier (AO-42) |  | Chassis Housing Assembly |  |  |  |  |  | 009-024417 |
| 218 | 59 | Preamplifier (AO-42) |  | Matching Transformer Assembly T201 |  |  |  |  |  | 003-024469 |
| 219 | 59 | Preamplifier (AO-42) |  | Plug Assembly |  | 3 Pin |  |  |  | 011-036632 |
| 220 | 59 | Preamplifier (AO-42) |  | Plug Assembly | Power | 6 Pin |  |  |  | 011-024376 |
| 221 | 59 | Preamplifier (AO-42) |  | Plug Assembly | Percussion Switch | 6 Pin |  |  |  | 011-036637 |
| 222 | 59 | Preamplifier (AO-42) |  | Tube |  | 12AU7 |  |  |  | 002-012300 |
| 223 | 59 | Preamplifier (AO-42) |  | Tube |  | 12AX7 |  |  |  | 002-012301 |
| 224 | 59 | Preamplifier (AO-42) |  | Tube Shield |  |  |  |  |  | 010-041481 |
| 225 | 59 | Preamplifier (AO-42) |  | Set of Capacitors \& Resistors | Chassis Mounted |  |  |  |  | 063-024412 |
| 226 | 59 | Preamplifier (AO-42) |  | Resistor |  | $270 \mathrm{~K} \Omega$ |  | R206 |  | 600-021071 |
| 227 | 59 | Preamplifier (AO-42) |  | Resistor |  | $1 \mathrm{M} \Omega$ |  | R214 |  | 600-021211 |
| 228 | 59 | Preamplifier (AO-42) |  | Resistor |  | $330 \mathrm{~K} \Omega$ |  | R217 |  | 600-021091 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 229 | 59 | Preamplifier (AO-42) |  | Potentiometer |  | $30 \mathrm{~K} \Omega$ |  | R225 |  | 676-000144 |
| 230 | 59 | Preamplifier (AO-42) |  | Resistor \& Capacitor Panel Assembly |  |  |  |  |  | 063-024414 |
| 231 | 59 | Preamplifier (AO-42) |  | Terminal Board |  |  |  |  |  | 006-024407 |
| 232 | 59 | Preamplifier (AO-42) |  | Resistor |  | $68 \mathrm{~K} \Omega$ |  | R212, R229 |  | 600-040931 |
| 233 | 59 | Preamplifier (AO-42) |  | Resistor |  | $390 \Omega$ |  | R211 |  | 600-020391 |
| 234 | 59 | Preamplifier (AO-42) |  | Resistor |  | $20 \mathrm{~K} \Omega$ |  | R233 |  | 626-060861 |
| 235 | 59 | Preamplifier (AO-42) |  | Resistor |  | $2.7 \mathrm{~K} \Omega$ |  | R235 |  | 600-030591 |
| 236 | 59 | Preamplifier (AO-42) |  | Resistor |  | $3.9 \mathrm{M} \Omega$ |  | R219 |  | 600-021351 |
| 237 | 59 | Preamplifier (AO-42) |  | Resistor |  | $82 \Omega$ |  | R209 |  | 600-020231 |
| 238 | 59 | Preamplifier (AO-42) |  | Resistor |  | $100 \Omega$ |  | R207 |  | 600-020251 |
| 239 | 59 | Preamplifier (AO-42) |  | Resistor |  | $220 \Omega$ |  | R234 |  | 600-020331 |
| 240 | 59 | Preamplifier (AO-42) |  | Resistor |  | $1 \mathrm{~K} \Omega$ |  | R208 |  | 600-020491 |
| 241 | 59 | Preamplifier (AO-42) |  | Resistor |  | $1.2 \mathrm{~K} \Omega$ |  | R231 |  | 600-020511 |
| 242 | 59 | Preamplifier (AO-42) |  | Resistor |  | $3.3 \mathrm{~K} \Omega$ |  | R205 |  | 600-020611 |
| 243 | 59 | Preamplifier (AO-42) |  | Resistor |  | $4.7 \mathrm{~K} \Omega$ |  | $\begin{aligned} & \text { R210, R215, } \\ & \text { R216 } \end{aligned}$ |  | 600-020651 |
| 244 | 59 | Preamplifier (AO-42) |  | Resistor |  | $15 \mathrm{~K} \Omega$ |  | R213 |  | 600-020771 |
| 245 | 59 | Preamplifier (AO-42) |  | Resistor |  | $47 \mathrm{~K} \Omega$ |  | $\begin{aligned} & \text { R202, R221, } \\ & \text { R232 } \end{aligned}$ |  | 600-020891 |
| 246 | 59 | Preamplifier (AO-42) |  | Resistor |  | $100 \mathrm{~K} \Omega$ |  | R220, R223 |  | 600-020971 |
| 247 | 59 | Preamplifier (AO-42) |  | Resistor |  | $150 \mathrm{~K} \Omega$ |  | R224 |  | 600-021011 |
| 248 | 59 | Preamplifier (AO-42) |  | Resistor | Selected for Proper Gain | $180 \mathrm{~K} \Omega$ |  | R226 |  | 600-021031 |
| 248.1 | 59 | Preamplifier (AO-42) |  | Resistor | Selected for Proper Gain | $220 \mathrm{~K} \Omega$ |  | R226 |  | 600-021051 |
| 248.2 | 59 | Preamplifier (AO-42)t |  | Resistor | Selected for Proper Gain | $270 \mathrm{~K} \Omega$ |  | R226 |  | 600-021071 |
| 249 | 59 | Preamplifier (AO-42) |  | Resistor |  | $270 \mathrm{~K} \Omega$ |  | R222 |  | 600-021070 |
| 250 | 59 | Preamplifier (AO-42) |  | Resistor |  | $330 \mathrm{~K} \Omega$ |  | R218 |  | 600-021011 |
| 251 | 59 | Preamplifier (AO-42) |  | Resistor |  | $470 \mathrm{~K} \Omega$ |  | R228, R230 |  | 600-021131 |
| 252 | 59 | Preamplifier (AO-42) |  | Resistor |  | $680 \mathrm{~K} \Omega$ |  | R227 |  | 600-021171 |
| 253 | 59 | Preamplifier (AO-42) |  | Resistor |  | $1 \mathrm{M} \Omega$ |  | R201 |  | 600-021211 |
| 254 | 59 | Preamplifier (AO-42) |  | Resistor | Selected at Time of Inspection | 4.7M $\Omega$ |  | R203 |  | 600-021371 |
| 254.1 | 59 | Preamplifier (AO-42) |  | Resistor | Selected at Time of Inspection | $5.6 \mathrm{M} \Omega$ |  | R203 |  | 600-021391 |
| 255 | 59 | Preamplifier (AO-42) |  | Resistor |  | $120 \mathrm{~K} \Omega$ |  | R236 |  | 600-020991 |
| 256 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.1 \mu \mathrm{~F}$ | 200V | C215 |  | 401-020533 |
| 257 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.047 \mu \mathrm{~F}$ | 400 V | C204 |  | 403-030452 |
| 258 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.33 \mu \mathrm{~F}$ | 100V | C210 |  | 406-010172 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 259 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $100 \mu \mathrm{~F}$ | 3 V | $\begin{aligned} & \text { C201, C205, } \\ & \text { C207 } \end{aligned}$ |  | 407-010029 |
| 260 | 59 | Preamplifier (AO-42) |  | Capacitor |  | 39 pF | 500 V | C203 |  | 425-010151 |
| 261 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.0047 \mu \mathrm{~F}$ | 100 V | C211 |  | 413-010042 |
| 262 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.01 \mu \mathrm{~F}$ | 100V | $\begin{aligned} & \text { C208, C209, } \\ & \text { C213, C214 } \end{aligned}$ |  | 413-010072 |
| 263 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.02 \mu \mathrm{~F}$ | 100 V | C212 |  | 425-010763 |
| 264 | 59 | Preamplifier (AO-42) |  | Capacitor |  | $0.1 \mu \mathrm{~F}$ | 10V | C206 |  | 427-030025 |
| 265 | 59 | Preamplifier (AO-42) |  | Transistor |  | NPN |  | Q201 |  | 001-021070 |
| 267 | 59 | Vibrato Amplifier (AO-47) |  | Chassis Pan Assembly |  |  |  |  |  | 009-036649 |
| 268 | 59 | Vibrato Amplifier (AO-47) |  | Chassis Housing Assembly |  |  |  |  |  | 009-024417 |
| 269 | 60 | Vibrato Amplifier (AO-47) |  | Saturable Reactor Assembly |  |  |  |  |  | 063-025246 |
| 270 | 60 | Vibrato Amplifier (AO-47) |  | Plug Assembly |  | 3 Pin |  |  |  | 011-036630 |
| 271 | 60 | Vibrato Amplifier (AO-47) |  | Plug Assembly |  | 6 Pin |  |  |  | 011-024376 |
| 272 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $30 \mu \mathrm{~F}$ | 350 V | C109 |  | 450-040200 |
| 272 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $40 \mu \mathrm{~F}$ | 400 V | C111 |  | 450-040200 |
| 272 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $40 \mu \mathrm{~F}$ | 450 V | C110 |  | 450-040200 |
| 273 | 60 | Vibrato Amplifier (AO-47) |  | Potentiometer |  | $500 \mathrm{~K} \Omega$ |  | R131 |  | 676-000152 |
| 274 | 60 | Vibrato Amplifier (AO-47) |  | Tube |  | 7247 |  |  |  | 002-006307 |
| 275 | 60 | Vibrato Amplifier (AO-47) |  | Tube |  | 12AU7 |  |  |  | 002-012300 |
| 276 | 60 | Vibrato Amplifier (AO-47) |  | Tube Shield |  |  |  |  |  | 010-041481 |
| 277 | 60 | Vibrato Amplifier (AO-47) |  | Terminal Board Assembly | Resistor \& Capacitor |  |  |  |  | 063-027083 |
| 278 | 60 | Vibrato Amplifier (AO-47) |  | Terminal Board |  |  |  |  |  | 006-036647 |
| 279 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $5 \mathrm{~K} \Omega$ |  | R123 |  | 603-060761 |
| 280 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $56 \mathrm{~K} \Omega$ |  | R136 |  | 600-030911 |
| 281 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $10 \mathrm{~K} \Omega$ |  | R103, R107, R113, R114, R118, R109 |  | 600-030732 |
| 282 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Use With Red Dot Reactors | $470 \Omega$ |  | $\begin{aligned} & \text { R106, R112, } \\ & \text { R117 } \end{aligned}$ |  | 600-020411 |
| 283 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $560 \Omega$ |  | R133 |  | 600-020431 |
| 284 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $1 \mathrm{~K} \Omega$ |  | R132 |  | 600-020491 |
| 285 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $1.2 \mathrm{~K} \Omega$ |  | R121 |  | 600-020511 |
| 286 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $8.2 \mathrm{~K} \Omega$ |  | R122 |  | 600-020711 |
| 287 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $15 \mathrm{~K} \Omega$ |  | R104, R110, R115 |  | 600-020771 |
| 288 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $47 \mathrm{~K} \Omega$ |  | R119 |  | 600-020891 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 289 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $180 \mathrm{~K} \Omega$ |  | R102 |  | 600-021031 |
| 290 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $220 \mathrm{~K} \Omega$ |  | R101 |  | 600-021051 |
| 291 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $330 \mathrm{~K} \Omega$ |  | R135 |  | 600-021091 |
| 292 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $470 \mathrm{~K} \Omega$ |  | R130, R125, R126, R127 |  | 600-021131 |
| 293 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $1 \mathrm{M} \Omega$ |  | $\begin{aligned} & \text { R120, R139, } \\ & \text { R105, R111, } \\ & \text { R116 } \end{aligned}$ |  | 600-021211 |
| 294 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $1.8 \mathrm{M} \Omega$ |  | R108 |  | 600-021271 |
| 295 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $1.2 \mathrm{~K} \Omega$ | 0.05 | R129 |  | 600-020512 |
| 296 | 60 | Vibrato Amplifier (AO-47) |  | Resistor |  | $150 \mathrm{~K} \Omega$ | 0.05 | R128 |  | 600-021012 |
| 297 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Phase Shift | $12 \mathrm{~K} \Omega$ |  | R137 |  | 600-020751 |
| 298 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Phase Shift | $15 \mathrm{~K} \Omega$ |  | R137 |  | 600-020771 |
| 299 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Phase Shift | $18 \mathrm{~K} \Omega$ |  | R137 |  | 600-020791 |
| 300 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Phase Shift | $22 \mathrm{~K} \Omega$ |  | R137 |  | 600-020811 |
| 301 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Phase Shift | $27 \mathrm{~K} \Omega$ |  | R137 |  | 600-020831 |
| 302 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Phase Shift | $33 \mathrm{~K} \Omega$ |  | R137 |  | 600-020851 |
| 303 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: 6.6-7.0 Hz | $1.2 \mathrm{M} \Omega$ |  | R138 |  | 600-021231 |
| 304 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: 6.6-7.0 Hz | $1.5 \mathrm{M} \Omega$ |  | R138 |  | 600-021251 |
| 305 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: 6.6-7.0 Hz | $1.8 \mathrm{M} \Omega$ |  | R138 |  | 600-021271 |
| 306 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: $6.6-7.0 \mathrm{~Hz}$ | $2.2 \mathrm{M} \Omega$ |  | R138 |  | 600-021291 |
| 307 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: 6.6-7.0 Hz | $2.7 \mathrm{M} \Omega$ |  | R138 |  | 600-021311 |
| 308 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: $6.6-7.0 \mathrm{~Hz}$ | $3.3 \mathrm{M} \Omega$ |  | R138 |  | 600-021331 |
| 309 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Rate: $6.6-7.0 \mathrm{~Hz}$ | $3.9 \mathrm{M} \Omega$ |  | R138 |  | 600-021351 |
| 310 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Width | $270 \Omega$ |  | R133 |  | 600-020351 |
| 311 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Width | $330 \Omega$ |  | R133 |  | 600-020371 |
| 312 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Width | $390 \Omega$ |  | R133 |  | 600-020391 |
| 313 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Width | $470 \Omega$ |  | R133 |  | 600-020411 |
| 314 | 60 | Vibrato Amplifier (AO-47) |  | Resistor | Select For Proper Vibrato Width | $560 \Omega$ |  | R133 |  | 600-020431 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 315 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.047 \mu \mathrm{~F}$ | 100 V | C118 |  | 406-010112 |
| 316 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.02 \mu \mathrm{~F}$ | 100 V | C114, C115 |  | 406-010182 |
| 317 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.02 \mu \mathrm{~F}$ | 400 V | C113 |  | 422-032012 |
| 318 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.047 \mu \mathrm{~F}$ | 400 V | C108 |  | 422-032022 |
| 319 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.1 \mu \mathrm{~F}$ | 400 V | C116 |  | 422-032032 |
| 320 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.47 \mu \mathrm{~F}$ | 400 V | $\begin{aligned} & \text { C102, C104, } \\ & \text { C106 } \end{aligned}$ |  | 422-032092 |
| 321 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | 150pF | 500 V | $\begin{aligned} & \text { C120, C121, } \\ & \text { C122 } \end{aligned}$ |  | 425-010292 |
| 322 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.001 \mu \mathrm{~F}$ | 500 V | C101 |  | 425-010502 |
| 323 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.0018 \mu \mathrm{~F}$ | 500 V | C112 |  | 425-010562 |
| 324 | 60 | Vibrato Amplifier (AO-47) |  | Capacitor |  | $0.01 \mu \mathrm{~F}$ | 500 V | $\begin{aligned} & \text { C103, C105, } \\ & \text { C107, C119 } \end{aligned}$ |  | 425-010752 |
| 326 | 61 | Power Amplifier |  | Power Amplifier Assembly | AO-43-1 | 120 V | 60 Hz |  |  | 126-000017 |
| 327 | 61 | Power Amplifier |  | Power Amplifier Assembly | AO-43-2 | 120 V | 50 Hz |  |  | 126-000018 |
| 328 | 61 | Power Amplifier |  | Power Amplifier Assembly | AO-43-3 | 234 V |  |  |  | 126-000019 |
| 330 | 61 | Power Amplifier |  | Chassis Pan Assembly |  |  |  |  |  | 009-024410 |
| 331 | 61 | Power Amplifier |  | Power Transformer Assembly T-302 |  | 120 V | 60 Hz |  |  | 003-024157 |
| 332 | 61 | Power Amplifier |  | Power Transformer Assembly T-302 |  | 120 V | 50 Hz |  |  | 003-036548 |
| 333 | 61 | Power Amplifier |  | Power Transformer Assembly T-302 |  | 234 V | $50-60 \mathrm{~Hz}$ |  |  | 003-036549 |
| 334 | 61 | Power Amplifier |  | Output Transformer Assembly T-301 |  |  |  |  |  | 003-036550 |
| 335 | 61 | Power Amplifier |  | Filter Choke Assembly CH-301 |  | 14 Henery |  |  |  | 003-024159 |
| 336 | 61 | Power Amplifier |  | AC Cord \& Plug Assembly |  |  |  |  |  | 011-033233 |
| 337 | 61 | Power Amplifier |  | AC Strain Relief |  |  |  |  |  | 013-034998 |
| 338 | 61 | Power Amplifier |  | Plug Assembly | Output | 3 Pin Female |  |  |  | 011-036628 |
| 339 | 61 | Power Amplifier |  | Plug Assembly |  | 9 Pin |  |  |  | 011-024379 |
| 340 | 61 | Power Amplifier |  | Plug Assembly | Reverb | 3 Pin Female |  |  |  | 011-036633 |
| 341 | 61 | Power Amplifier |  | Tube |  | 12BH7 |  | V7 |  | 002-012302 |
| 342 | 61 | Power Amplifier |  | Tube |  | 12AX7 |  | V6, V8 |  | 002-012301 |
| 343 | 61 | Power Amplifier |  | Tube |  | 6BQ5 |  | V9, V10 |  | 002-006700 |
| 344 | 61 | Power Amplifier |  | Tube |  | 5 U 4 |  | V12 |  | 002-005201 |
| 346 | 61 | Power Amplifier |  | Resistor |  | $64 \Omega$ |  | R338 |  | 604-070071 |
| 347 | 61 | Power Amplifier |  | Resistor |  | $4.7 \mathrm{~K} \Omega$ |  | R335 |  | 600-030651 |
| 348 | 61 | Power Amplifier |  | Resistor |  | $8.2 \mathrm{~K} \Omega$ |  | R341 |  | 600-030711 |
| 349 | 61 | Power Amplifier |  | Resistor |  | $390 \Omega$ |  | R310, R314 |  | 600-020391 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 350 | 61 | Power Amplifier |  | Resistor |  | $1 \mathrm{~K} \Omega$ |  | R311, R312 |  | 600-020491 |
| 351 | 61 | Power Amplifier |  | Resistor |  | $3.9 \mathrm{~K} \Omega$ |  | R337 |  | 600-020631 |
| 352 | 61 | Power Amplifier |  | Resistor |  | $47 \mathrm{~K} \Omega$ |  | R313, R323 |  | 600-020891 |
| 353 | 61 | Power Amplifier |  | Resistor |  | $470 \mathrm{~K} \Omega$ |  | R301 |  | 600-021131 |
| 354 | 61 | Power Amplifier |  | Resistor |  | $4.7 \mathrm{M} \Omega$ |  | R318 |  | 600-021371 |
| 355 | 61 | Power Amplifier |  | Resistor |  | $220 \mathrm{~K} \Omega$ |  | R344 |  | 600-021051 |
| 356 | 61 | Power Amplifier |  | Resistor |  | $300 \Omega$ |  | R339 |  | 602-050081 |
| 357 | 61 | Power Amplifier |  | Resistor |  | $750 \Omega$ |  | R340 |  | 602-050121 |
| 358 | 61 | Power Amplifier |  | Resistor |  | $1 \mathrm{~K} \Omega$ |  | R343 |  | 602-050141 |
| 359 | 61 | Power Amplifier |  | Resistor |  | $130 \Omega$ |  | R332 |  | 606-050022 |
| 360 | 61 | Power Amplifier |  | Resistor | Selected for Nominal Gain | $33 \mathrm{~K} \Omega$ |  | R309 |  | 600-020851 |
| 361 | 61 | Power Amplifier |  | Resistor | Selected for Nominal Gain | $39 \mathrm{~K} \Omega$ |  | R309 |  | 600-020871 |
| 362 | 61 | Power Amplifier |  | Resistor | Selected for Nominal Gain | $56 \mathrm{~K} \Omega$ |  | R309 |  | 600-020911 |
| 363 | 61 | Power Amplifier |  | Resistor | Selected for Nominal Gain | $82 \mathrm{~K} \Omega$ |  | R309 |  | 600-020951 |
| 364 | 61 | Power Amplifier |  | Resistor | Selected for Nominal Gain | $120 \mathrm{~K} \Omega$ |  | R309 |  | 600-020991 |
| 365 | 61 | Power Amplifier |  | Resistor | Selected for Nominal Gain | $270 \mathrm{~K} \Omega$ |  | R309 |  | 600-021071 |
| 366 | 61 | Power Amplifier |  | Capacitor |  | 100 pF | 500 V | C307 |  | 425-010252 |
| 367 | 61 | Power Amplifier |  | Capacitor |  | $0.0022 \mu \mathrm{~F}$ | 500 V | C315 |  | 425-010583 |
| 368 | 61 | Power Amplifier |  | Capacitor |  | $0.0012 \mu \mathrm{~F}$ | 500 V | C304 |  | 425-010522 |
| 369 | 61 | Power Amplifier |  | Capacitor |  | $0.02 \mu \mathrm{~F}$ | 500 V | C305 |  | 425-010763 |
| 370 | 61 | Power Amplifier |  | Capacitor |  | $0.001 \mu \mathrm{~F}$ | 2000V | C314 |  | 425-030503 |
| 371 | 61 | Power Amplifier |  | Capacitor |  | $50 \mu \mathrm{~F}$ | 450 V | C303 |  | 450-010070 |
| 372 | 61 | Power Amplifier |  | Capacitor |  | $50 \mu \mathrm{~F}$ | 450 V | $\begin{aligned} & \text { C316, C317, } \\ & \text { C318, C319 } \end{aligned}$ |  | 450-040401 |
| 373 | 61 | Power Amplifier |  | Capacitor |  | $0.001 \mu \mathrm{~F}$ | 500 V | C320 |  | 425-010502 |
| 374 | 61 | Power Amplifier |  | Resistor \& Capacitor Panel Assembly |  |  |  |  |  | 063-024411 |
| 375 | 61 | Power Amplifier |  | Resistor |  | $150 \Omega$ |  | R321 |  | 600-020291 |
| 376 | 61 | Power Amplifier |  | Resistor |  | $1 \mathrm{~K} \Omega$ |  | R333, R334 |  | 600-020491 |
| 377 | 61 | Power Amplifier |  | Resistor |  | $2.7 \mathrm{~K} \Omega$ |  | R302, R327 |  | 600-020591 |
| 378 | 61 | Power Amplifier |  | Resistor |  | $6.8 \mathrm{~K} \Omega$ |  | R322 |  | 600-020691 |
| 379 | 61 | Power Amplifier |  | Resistor |  | $10 \mathrm{~K} \Omega$ |  | R305, R306 |  | 600-020731 |
| 380 | 61 | Power Amplifier |  | Resistor |  | $39 \mathrm{~K} \Omega$ |  | R308 |  | 600-020871 |
| 381 | 61 | Power Amplifier |  | Resistor |  | $47 \mathrm{~K} \Omega$ |  | R325 |  | 600-020891 |
| 382 | 61 | Power Amplifier |  | Resistor |  | $68 \mathrm{~K} \Omega$ |  | R315 |  | 600-020931 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 383 | 61 | Power Amplifier |  | Resistor |  | $100 \mathrm{~K} \Omega$ |  | $\begin{aligned} & \text { R316, R317, } \\ & \text { R328, R329 } \end{aligned}$ |  | 600-020971 |
| 384 | 62 | Power Amplifier |  | Resistor |  | $150 \mathrm{~K} \Omega$ |  | R320 |  | 600-021011 |
| 385 | 62 | Power Amplifier |  | Resistor |  | $180 \mathrm{~K} \Omega$ |  | R304 |  | 600-021031 |
| 386 | 62 | Power Amplifier |  | Resistor |  | $220 \mathrm{~K} \Omega$ |  | R303, R319 |  | 600-021051 |
| 387 | 62 | Power Amplifier |  | Resistor |  | $330 \mathrm{~K} \Omega$ |  | $\begin{aligned} & \text { R307, R330, } \\ & \text { R331 } \end{aligned}$ |  | 600-021091 |
| 388 | 62 | Power Amplifier |  | Resistor |  | $470 \mathrm{~K} \Omega$ |  | R324 |  | 600-021131 |
| 389 | 62 | Power Amplifier |  | Resistor |  | $1 \mathrm{M} \Omega$ |  | R326 |  | 600-021211 |
| 390 | 62 | Power Amplifier |  | Capacitor |  | $0.047 \mu \mathrm{~F}$ | 400 V | C311, C312 |  | 403-030452 |
| 391 | 62 | Power Amplifier |  | Capacitor |  | $100 \mu \mathrm{~F}$ | 3 V | С301, С308 |  | 407-010029 |
| 392 | 62 | Power Amplifier |  | Capacitor |  | 220 pF | 500 V | C310 |  | 425-010332 |
| 393 | 62 | Power Amplifier |  | Capacitor |  | $0.02 \mu \mathrm{~F}$ | 500 V | С302, С309 |  | 425-010763 |
| 394 | 62 | Power Amplifier |  | Capacitor |  | $5 \mu \mathrm{~F}$ | 150 V | C306 |  | 450-040083 |
| 395 | 62 | Power Amplifier |  | Capacitor |  | $100 \mu \mathrm{~F}$ | 25 V | C313 |  | 450-040084 |
| 396 | 62 | Power Amplifier |  | Potentiometer |  | $10 \mathrm{~K} \Omega$ |  | R336 |  | 676-000143 |
| 399 | 62 | Preset Percussion (L-100A) |  | Printed Circuit Board Chassis |  |  |  |  |  | 121-000102 |
| 400 | 62 | Preset Percussion (L-100A) |  | Power Supply Chassis |  |  |  |  |  | 121-000103 |
| 401 | 62 | Preset Percussion (L-100A) |  | Speaker Assembly |  |  |  |  |  | 121-000104 |
| 402 | 62 | Preset Percussion (L-100A) |  | Marked Endblock |  |  |  |  |  | 025-031201 |
| 403 | 62 | Preset Percussion (L-100A) |  | Knob Large | Percussion Endblock |  |  |  |  | 031-033591 |
| 404 | 62 | Preset Percussion (L-100A) |  | Knob Small |  |  |  |  |  | 031-033594 |
| 407 | 62 | Six-Voice Percussion PCB |  | Printed Wiring Board |  |  |  |  |  | 023-041242 |
| 408 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $470 \Omega$ |  | R138 |  | 600-020411 |
| 409 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $820 \Omega$ |  | R103, R103A, <br> R103B, R103C |  | 600-020471 |
| 410 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $2200 \Omega$ |  | R141, R160 |  | 600-020571 |
| 411 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $5600 \mathrm{M} \Omega$ |  | R130 |  | 600-020671 |
| 412 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $10 \mathrm{~K} \Omega$ |  | R108, R108A, R108B, R125, R131, R157, R161, R164 |  | 600-020731 |
| 413 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $12 \mathrm{~K} \Omega$ |  | R148 |  | 600-020751 |


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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 414 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $15 \mathrm{~K} \Omega$ |  | R106A |  | 600-020772 |
| 415 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $15 \mathrm{~K} \Omega$ |  | R119, R122 |  | 600-020771 |
| 416 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $18 \mathrm{~K} \Omega$ |  | R107B |  | 600-020791 |
| 417 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $22 \mathrm{~K} \Omega$ |  | R106, R106B, R106C, R107C |  | 600-020812 |
| 418 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $22 \mathrm{~K} \Omega$ |  | R140, R128, R150, R151, R154, R159 |  | 600-020811 |
| 419 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $27 \mathrm{~K} \Omega$ |  | $\begin{array}{\|l} \text { R114, R127, } \\ \text { R142 } \end{array}$ |  | 600-020831 |
| 420 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $33 \mathrm{~K} \Omega$ |  | R118, R145 |  | 600-020851 |
| 421 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $39 \mathrm{~K} \Omega$ |  | R107A |  | 600-020872 |
| 422 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $47 \mathrm{~K} \Omega$ |  | R100, R100A, <br> R100B, R100C, <br> R137, R136, <br> R139 |  | 600-020891 |
| 423 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $68 \mathrm{~K} \Omega$ |  | R102, R102A, R102B, R102C, R165 |  | 600-020932 |
| 424 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $100 \mathrm{~K} \Omega$ |  | R101, R101A, R101B, R101C, R110, R117, R152, R153, R155, R156 |  | 600-020971 |
| 425 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $150 \mathrm{~K} \Omega$ |  | R121, R163 |  | 600-021011 |
| 426 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $220 \mathrm{~K} \Omega$ |  | $\begin{aligned} & \text { R123, R147, } \\ & \text { R149, R158, } \\ & \text { R160 } \\ & \hline \end{aligned}$ |  | 600-021051 |
| 427 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $150 \Omega$ |  | R167 |  | 600-020291 |
| 428 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $470 \mathrm{~K} \Omega$ |  | R105, R105A, R105B, R105C, <br> R111, R115, <br> R120, R162 |  | 600-021131 |
| 429 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $680 \mathrm{~K} \Omega$ |  | R124 |  | 600-021171 |
| 430 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $1 \mathrm{M} \Omega$ |  | R112 |  | 600-021211 |
| 431 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $2.2 \mathrm{M} \Omega$ |  | R104, R104A, R109, R109A, R109B, R109C |  | 600-021291 |
| 432 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $2.7 \mathrm{M} \Omega$ |  | R129 |  | 600-021311 |
| 433 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $6.8 \mathrm{M} \Omega$ |  | R104B, R168 |  | 600-021411 |
| 434 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $10 \mathrm{M} \Omega$ |  | R104C |  | 600-021451 |
| 435 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $1.5 \mathrm{M} \Omega$ |  | R116 |  | 600-021251 |
| 436 | 62 | Six-Voice Percussion PCB |  | Resistor |  | $27 \mathrm{~K} \Omega$ |  | R107 |  | 600-020832 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 437 | 62 | Six-Voice Percussion PCB |  | Potentiometer Trimmer |  | $5 \mathrm{~K} \Omega$ |  | R134 |  | 676-000011 |
| 438 | 62 | Six-Voice Percussion PCB |  | Potentiometer Trimmer |  | $50 \mathrm{~K} \Omega$ |  | R113, R126 |  | 676-000019 |
| 439 | 62 | Six-Voice Percussion PCB |  | Potentiometer Trimmer |  | $20 \mathrm{~K} \Omega$ |  | R169 |  | 676-000015 |
| 440 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.001 \mu \mathrm{~F}$ |  | $\begin{aligned} & \text { C110, C117, } \\ & \text { C118, C119 } \end{aligned}$ |  | 405-340012 |
| 441 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.0015 \mu \mathrm{~F}$ |  | $\begin{aligned} & \text { C102C, } \\ & \text { C103C;C104C } \end{aligned}$ |  | 405-340022 |
| 442 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.0022 \mu \mathrm{~F}$ |  | C121, C125 |  | 405-340032 |
| 443 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.0039 \mu \mathrm{~F}$ |  | C115 |  | 405-340052 |
| 444 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.0047 \mu \mathrm{~F}$ |  | $\begin{aligned} & \text { C102B, C103B, } \\ & \text { C104B, C128 } \end{aligned}$ |  | 405-340062 |
| 445 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.0082 \mu \mathrm{~F}$ |  | C109 |  | 405-340072 |
| 446 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.01 \mu \mathrm{~F}$ |  | $\begin{aligned} & \text { C108, C111, } \\ & \text { C112, C116, } \\ & \text { C130 } \end{aligned}$ |  | 405-340082 |
| 447 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.015 \mu \mathrm{~F}$ |  | $\begin{aligned} & \text { C102A, C103A, } \\ & \text { C104A } \end{aligned}$ |  | 405-340092 |
| 448 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.022 \mu \mathrm{~F}$ |  | C101B, C102, C103, C104 |  | 405-340112 |
| 449 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.047 \mu \mathrm{~F}$ |  | $\begin{aligned} & \text { C101, C101A, } \\ & \text { C127 } \\ & \hline \end{aligned}$ |  | 405-340142 |
| 450 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.1 \mu \mathrm{~F}$ |  | C100, C100A, <br> C100B, C100C, <br> C108, C107, <br> C114, C123, <br> C124, C126 |  | 405-340182 |
| 451 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.22 \mu \mathrm{~F}$ |  | C113 |  | 405-340212 |
| 452 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | $0.056 \mu \mathrm{~F}$ |  | C101C |  | 405-340162 |
| 453 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | 47 pF |  | C105B |  | 426-010172 |
| 454 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | 68 pF |  | C105C |  | 426-010212 |
| 455 | 63 | Six-Voice Percussion PCB |  | Capacitor |  | 220 pF |  | C105, C105A |  | 426-010332 |
| 456 | 63 | Six-Voice Percussion PCB |  | Capacitor | Tantalum | $1 \mu \mathrm{~F}$ |  | C120 |  | 414-040092 |
| 457 | 63 | Six-Voice Percussion PCB |  | Capacitor | Tantalum | $10 \mu \mathrm{~F}$ |  | C122 |  | 414-040152 |
| 458 | 63 | Six-Voice Percussion PCB |  | Capacitor | Electrolytic | $1000 \mu \mathrm{~F}$ |  | C129 |  | 407-060149 |
| 459 | 63 | Six-Voice Percussion PCB |  | Transistor |  | NPN |  | $\begin{aligned} & \text { Q106, Q107, } \\ & \text { Q108 } \end{aligned}$ |  | 001-021070 |
| 460 | 63 | Six-Voice Percussion PCB |  | Transistor |  | NPN |  | Q100, Q100A, <br> Q100B, Q100C, <br> Q103, Q104, <br> Q112, Q114, <br> Q115, Q116 |  | 001-021134 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 461 | 63 | Six-Voice Percussion PCB |  | Transistor |  | NPN |  | Q102, Q105, Q109, Q110 |  | 001-021135 |
| 462 | 63 | Six-Voice Percussion PCB |  | Transistor |  | PNP |  | Q111, Q113 |  | 001-021172 |
| 463 | 63 | Six-Voice Percussion PCB |  | Transistor | Noise | NPN |  | Q101 |  | 001-021211 |
| 464 | 63 | Six-Voice Percussion PCB |  | Diode |  |  |  | D100, D100A, D100B, D100C, D101, D102, D103, D104 |  | 001-026010 |
| 465 | 63 | Six-Voice Percussion PCB |  | Choke |  |  |  | L100, L101 |  | 003-030753 |
| 467 | 63 | Six-Voice Percussion Switches |  | Endblock Lower Right Hand |  |  |  |  |  | 025-041129 |
| 468 | 63 | Six-Voice Percussion Switches |  | Cushion |  |  |  |  |  | 043-041131 |
| 469 | 63 | Six-Voice Percussion Switches |  | Push Button |  |  |  |  |  | 025-033453 |
| 470 | 63 | Six-Voice Percussion Switches |  | Compression Spring |  |  |  |  |  | 012-033464 |
| 471 | 63 | Six-Voice Percussion Switches |  | Knob |  |  |  |  |  | 031-031755 |
| 472 | 63 | Six-Voice Percussion Switches |  | Cable Assembly |  |  |  |  |  | 011-041161 |
| 473 | 63 | Six-Voice Percussion Switches |  | Cable Clip |  |  |  |  |  | 013-025297 |
| 474 | 63 | Six-Voice Percussion Switches |  | Potentiometer | Duel Construction |  |  |  |  | 676-000269 |
| 475 | 63 | Six-Voice Percussion Switches |  | Resistor |  | $2200 \Omega$ |  |  |  | 600-010571 |
| 476 | 63 | Six-Voice Percussion Switches |  | Resistor |  | $10 \mathrm{~K} \Omega$ |  |  |  | 600-010731 |
| 477 | 63 | Six-Voice Percussion Switches |  | Resistor |  | $56 \mathrm{~K} \Omega$ |  |  |  | 600-020911 |
| 478 | 63 | Six-Voice Percussion Switches |  | Diode |  |  |  |  |  | 001-026010 |
| 479 | 63 | Six-Voice Percussion Switches |  | Switch Panel Assembly |  |  |  |  |  | 008-041158 |
| 480 | 63 | Six-Voice Percussion Switches |  | Switch Panel |  |  |  |  |  | 006-041135 |
| 481 | 63 | Six-Voice Percussion Switches |  | Contact Spring Assembly |  |  |  |  |  | 008-021944 |
| 482 | 63 | Six-Voice Percussion Switches |  | Stationary Contact Assembly |  |  |  |  |  | 030-021927 |
| 483 | 63 | Six-Voice Percussion Switches |  | Riveting Plate |  |  |  |  |  | 041-020664 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 484 | 63 | Six-Voice Percussion Switches |  | Contact Spring |  |  |  |  |  | 030-041132 |
| 485 | 63 | Six-Voice Percussion Switches |  | Pivot Bracket |  |  |  |  |  | 041-041133 |
| 486 | 63 | Six-Voice Percussion Switches |  | Felt Stop |  |  |  |  |  | 042-041130 |
| 487 | 63 | Six-Voice Percussion Switches |  | Stop Post |  |  |  |  |  | 030-033690 |
| 488 | 63 | Six-Voice Percussion Switches |  | Spring |  |  |  |  |  | 012-032408 |
| 489 | 63 | Six-Voice Percussion Switches |  | Shaft |  |  |  |  |  | 020-037239 |
| 490 | 63 | Six-Voice Percussion Switches |  | Spring Bridge |  |  |  |  |  | 041-041134 |
| 491 | 63 | Six-Voice Percussion Switches |  | Support | Shaft |  |  |  |  | 041-041157 |
| 492 | 63 | Six-Voice Percussion Switches |  | Rocker Tab Block Pedal |  |  |  |  |  | 031-041143 |
| 493 | 63 | Six-Voice Percussion Switches |  | Rocker Tab Cymbal Pedal |  |  |  |  |  | 031-041144 |
| 494 | 63 | Six-Voice Percussion Switches |  | Rocker Tab Brush Lower |  |  |  |  |  | 031-041145 |
| 495 | 64 | Six-Voice Percussion Switches |  | Rocker Tab Bongo Lower |  |  |  |  |  | 031-041146 |
| 496 | 64 | Six-Voice Percussion Switches |  | Rocker Tab Tom Tom Lower |  |  |  |  |  | 031-041147 |
| 497 | 64 | Six-Voice Percussion Switches |  | Rocker Tab Claves Lower |  |  |  |  |  | 031-041148 |
| 498 | 64 | Six-Voice Percussion Switches |  | Felt Washer |  |  |  |  |  | 042-032415 |
| 499 | 64 | Six-Voice Percussion Switches |  | Retaining Ring | For Shaft |  |  |  |  | 013-041163 |
| 500 | 64 | Six-Voice Percussion Switches |  | Terminal Lug |  |  |  |  |  | 007-022974 |
| 504 | 64 | Power Supply |  | Power Supply Chassis |  |  |  |  |  | 041-033661 |
| 505 | 64 | Power Supply |  | Terminal Strip Assembly |  |  |  |  |  | 006-028913 |
| 506 | 64 | Power Supply |  | Transformer |  | 120 V | 60 Hz |  |  | 003-033473 |
| 507 | 64 | Power Supply |  | Transformer |  | $\begin{gathered} 120-220 \mathrm{~V} \\ 50-60 \mathrm{~Hz} \end{gathered}$ |  |  |  | 003-033474 |
| 508 | 64 | Power Supply |  | Capacitor | Electrolytic | $500 \mu \mathrm{~F}$ |  |  |  | 407-090329 |
| 509 | 64 | Power Supply |  | Capacitor | Electrolytic - Select best value | $20 \mu \mathrm{~F}$ |  | C100 |  | 450-070050 |
| 509 | 64 | Power Supply |  | Capacitor | Electrolytic - Select best value | 40 ¢ |  | C100 |  | 450-070050 |
| 509 | 64 | Power Supply |  | Capacitor | Electrolytic - Select best value | $80 \mu \mathrm{~F}$ |  | C100 |  | 450-070050 |

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| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 510 | 64 | Power Supply |  | Printed Wiring Board Assembly |  |  |  |  |  | 124-000022 |
| 511 | 64 | Power Supply |  | Printed Wiring Board \& Pin Assembly |  |  |  |  |  | 023-033482 |
| 512 | 64 | Power Supply |  | Diode |  |  |  | $\begin{aligned} & \text { D100, D101, } \\ & \text { D102, D103 } \end{aligned}$ |  | 001-024051 |
| 513 | 64 | Power Supply |  | Transistor |  | NPN |  | Q100, Q101 |  | 001-021133 |
| 514 | 64 | Power Supply |  | Transistor |  | NPN |  | Q102 |  | 001-021111 |
| 515 | 64 | Power Supply |  | Zener Diode |  |  | 30V | D104 |  | 001-023040 |
| 516 | 64 | Power Supply |  | Resistor |  | $150 \Omega$ |  | R103 |  | 600-020291 |
| 517 | 64 | Power Supply |  | Resistor |  | $220 \Omega$ |  | R101 |  | 600-020331 |
| 518 | 64 | Power Supply |  | Resistor |  | $330 \Omega$ |  | R102 |  | 600-020371 |
| 519 | 64 | Power Supply |  | Resistor |  | $2.2 \mathrm{~K} \Omega$ |  | R104 |  | 600-020571 |
| 520 | 64 | Power Supply |  | Resistor |  | $6.8 \mathrm{~K} \Omega$ |  | R105 |  | 600-020692 |
| 521 | 64 | Power Supply |  | Resistor |  | $27 \mathrm{~K} \Omega$ |  | R106 |  | 600-020832 |
| 522 | 64 | Power Supply |  | Resistor |  | $33 \mathrm{~K} \Omega$ |  | R108 |  | 600-020852 |
| 523 | 64 | Power Supply |  | Capacitor | Ceramic | $0.02 \mu \mathrm{~F}$ |  | C102 |  | 426-010763 |
| 524 | 64 | Power Supply |  | Spacer |  |  |  |  | 4 | 044-033662 |
| 525 | 64 | Power Supply |  | Cable Assembly |  |  |  |  |  | 011-040032 |
| 527 | 64 | Pedal Control Board |  | Pedal Control Board Assembly |  |  |  |  |  | 063-042051 |
| 528 | 64 | Pedal Control Board |  | Capacitor |  | $1 \mu \mathrm{~F}$ |  | C1 |  | 414-040092 |
| 529 | 64 | Pedal Control Board |  | Capacitor |  | $0.1 \mu \mathrm{~F}$ |  | C2, C3, C4 |  | 414-040012 |
| 530 | 64 | Pedal Control Board |  | Capacitor |  | 390 pF |  | C5 |  | 425-010392 |
| 531 | 64 | Pedal Control Board |  | Capacitor |  | 82 pF |  | C6 |  | 425-010232 |
| 532 | 64 | Pedal Control Board |  | Capacitor |  | 470 pF |  | C7 |  | 425-010412 |
| 533 | 64 | Pedal Control Board |  | Resistor |  | $1000 \Omega$ |  | R1 |  | 600-020491 |
| 534 | 64 | Pedal Control Board |  | Resistor |  | $2200 \Omega$ |  | R16 |  | 600-020571 |
| 535 | 64 | Pedal Control Board |  | Resistor |  | $10 \mathrm{~K} \Omega$ |  | R5, R10 |  | 600-020731 |
| 536 | 64 | Pedal Control Board |  | Resistor |  | $15 \mathrm{~K} \Omega$ |  | R12, R15 |  | 600-020771 |
| 537 | 64 | Pedal Control Board |  | Resistor |  | $22 \mathrm{~K} \Omega$ |  | R11 |  | 600-020811 |
| 538 | 64 | Pedal Control Board |  | Resistor |  | $100 \mathrm{~K} \Omega$ |  | R3, R4, R7 |  | 600-020971 |
| 539 | 64 | Pedal Control Board |  | Resistor |  | $150 \mathrm{~K} \Omega$ |  | R6 |  | 600-021011 |
| 540 | 64 | Pedal Control Board |  | Resistor |  | $470 \mathrm{~K} \Omega$ |  | R7 |  | 600-021131 |
| 541 | 64 | Pedal Control Board |  | Resistor |  | $1 \mathrm{M} \Omega$ |  | R13, R14 |  | 600-021211 |
| 542 | 64 | Pedal Control Board |  | Resistor |  | $2.2 \mathrm{M} \Omega$ |  | R8 |  | 600-021291 |
| 543 | 64 | Pedal Control Board |  | Resistor |  | $3.9 \mathrm{M} \Omega$ |  | R2 |  | 600-021351 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 544 | 64 | Pedal Control Board |  | Transistor |  | NPN |  | Q2, Q4 |  | 001-021133 |
| 545 | 64 | Pedal Control Board |  | Transistor |  | NPN |  | Q1, Q3 |  | 001-021135 |
| 546 | 64 | Pedal Control Board |  | Diode |  |  |  | D1 |  | 001-026030 |
| 548 | 65 | RHYTHM II Drawer |  | Automatic Rhythm Assembly |  | 120 V | 60 Hz |  |  | 110-000047 |
| 549 | 65 | RHYTHM II Drawer |  | Power Supply Assembly |  |  |  |  |  | 127-000028 |
| 550 | 65 | RHYTHM II Drawer |  | Automatic Rhythm Assembly |  | 120 V | 50 Hz |  |  | 110-000049 |
| 551 | 65 | RHYTHM II Drawer |  | Power Supply Assembly |  |  |  |  |  | 127-000029 |
| 552 | 65 | RHYTHM II Drawer |  | Automatic Rhythm Assembly |  | 220 V 60 Hz | 60 Hz |  |  | 110-000050 |
| 553 | 65 | RHYTHM II Drawer |  | Power Supply Assembly |  |  |  |  |  | 127-000030 |
| 554 | 65 | RHYTHM II Drawer |  | Automatic Rhythm Assembly |  | 220 V 50 Hz | 50 Hz |  |  | 110-000051 |
| 555 | 65 | RHYTHM II Drawer |  | Power Supply Assembly |  |  |  |  |  | 127-000030 |
| 556 | 65 | RHYTHM II Drawer |  | Shield | Power Supply |  |  |  |  | 010-042054 |
| 557 | 65 | RHYTHM II Drawer |  | Control Assembly |  |  |  |  |  | 125-000045 |
| 558 | 65 | RHYTHM II Drawer |  | Voice Generator Assembly |  |  |  |  |  | 063-042080 |
| 559 | 65 | RHYTHM II Drawer |  | Shield | Voice Generator Assembly |  |  |  |  | 010-042082 |
| 560 | 65 | RHYTHM II Drawer |  | Wire \& Plug Assembly |  |  |  |  |  | 011-042083 |
| 561 | 65 | RHYTHM II Drawer |  | Screw | 4 Power Supply-4 Voice Generator | \#6 |  |  | 8 | 884-050734 |
| 562 | 65 | RHYTHM II Drawer |  | Screw | Mounting Rail |  |  |  |  | 884-050933 |
| 563 | 65 | RHYTHM II Drawer |  | Adhesive Backed Felt |  |  |  |  |  | 042-035141 |
| 564 | 65 | RHYTHM II Drawer |  | Washer |  |  |  |  |  | 999-000065 |
| 565 | 65 | RHYTHM II Drawer |  | Clip | Adhesive Backed |  |  |  |  | 013-042242 |
| 567 | 65 | Woodwork |  | Cabinet Assembly | L-111-1 |  |  |  |  | 111-000024 |
| 568 | 65 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-036894 |
| 569 | 65 | Woodwork |  | Top Panel |  |  |  |  |  | 050-036890 |
| 570 | 65 | Woodwork |  | Music Panel |  |  |  |  |  | 050-038294 |
| 571 | 65 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036886 |
| 572 | 65 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040229 |
| 573 | 65 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000023 |
| 574 | 65 | Woodwork |  | Cabinet Assembly | L-112-1 |  |  |  |  | 111-000025 |
| 575 | 65 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-036895 |
| 576 | 65 | Woodwork |  | Top Panel |  |  |  |  |  | 050-036891 |
| 577 | 65 | Woodwork |  | Music Panel |  |  |  |  |  | 050-038295 |
| 578 | 65 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036887 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 579 | 65 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040228 |
| 580 | 65 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000024 |
| 581 | 65 | Woodwork |  | Cabinet Assembly | L-122-1 |  |  |  |  | 111-000026 |
| 582 | 65 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-025470 |
| 583 | 65 | Woodwork |  | Top Panel |  |  |  |  |  | 050-036891 |
| 584 | 65 | Woodwork |  | Music Panel |  |  |  |  |  | 050-025427 |
| 585 | 65 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036887 |
| 586 | 65 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040228 |
| 587 | 65 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000027 |
| 588 | 65 | Woodwork |  | Cabinet Assembly | L-133-1 |  |  |  |  | 111-000027 |
| 589 | 65 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-025500 |
| 590 | 65 | Woodwork |  | Top Panel |  |  |  |  |  | 050-036893 |
| 591 | 65 | Woodwork |  | Music Panel |  |  |  |  |  | 050-025428 |
| 592 | 65 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036888 |
| 593 | 65 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040228 |
| 594 | 65 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000025 |
| 595 | 65 | Woodwork |  | Cabinet Assembly | L-143-1 |  |  |  |  | 111-000028 |
| 596 | 65 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-025530 |
| 597 | 65 | Woodwork |  | Top Panel |  |  |  |  |  | 050-036892 |
| 598 | 65 | Woodwork |  | Music Panel |  |  |  |  |  | 050-036905 |
| 599 | 65 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036889 |
| 600 | 65 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040230 |
| 601 | 65 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000026 |
| 602 | 65 | Woodwork |  | Cabinet Assembly | L-212-1 |  |  |  |  | 111-000115 |
| 603 | 66 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-036895 |
| 604 | 66 | Woodwork |  | Top Panel |  |  |  |  |  | 050-000840 |
| 605 | 66 | Woodwork |  | Music Panel |  |  |  |  |  | 050-038295 |
| 606 | 66 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036887 |
| 607 | 66 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040228 |
| 608 | 66 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000024 |
| 609 | 66 | Woodwork |  | Cabinet Assembly | L-222-1 |  |  |  |  | 111-000116 |
| 610 | 66 | Woodwork |  | Case Assembly |  |  |  |  |  | 050-025470 |
| 611 | 66 | Woodwork |  | Top Panel |  |  |  |  |  | 050-000840 |
| 612 | 66 | Woodwork |  | Music Panel |  |  |  |  |  | 050-025427 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 613 | 66 | Woodwork |  | Baffel \& Grille Cloth |  |  |  |  |  | 052-036887 |
| 614 | 66 | Woodwork |  | Rear Cover |  |  |  |  |  | 056-040228 |
| 615 | 66 | Woodwork |  | Bench Assembly |  |  |  |  |  | 152-000027 |
| 617 | 66 | Miscellaneous |  | Pedal Filter Choke Assembly |  |  |  |  |  | 003-025333 |
| 618 | 66 | Miscellaneous |  | Cable Assembly | Generator To Manuals |  |  |  |  | 011-024352 |
| 619 | 66 | Miscellaneous |  | Reverberation Unit Assembly |  |  |  |  |  | 121-000002 |
| 620 | 66 | Miscellaneous |  | Trim Strip | Grille Cloth |  |  |  |  | 061-031029 |
| 621 | 66 | Miscellaneous |  | Speed Nut |  |  |  |  |  | 999-024841 |
| 622 | 66 | Miscellaneous |  | Cover | Control Switch |  |  |  |  | 041-024211 |
| 623 | 66 | Miscellaneous |  | Felt | Adhesive Backed |  |  |  |  | 042-033312 |
| 624 | 66 | Miscellaneous |  | Endblock Upper Right Hand | Textured |  |  |  |  | 025-035707 |
| 625 | 66 | Miscellaneous |  | Endblock Upper Right Hand | Smooth |  |  |  |  | 025-024307 |
| 626 | 66 | Miscellaneous |  | Endblock Lower Left Hand | Textured |  |  |  |  | 025-028406 |
| 627 | 66 | Miscellaneous |  | Endblock Lower Left Hand | Smooth |  |  |  |  | 025-024848 |
| 628 | 66 | Miscellaneous |  | Endblock Lower Right Hand | Textured |  |  |  |  | 025-028407 |
| 629 | 66 | Miscellaneous |  | Endblock Lower Right Hand | Smooth |  |  |  |  | 025-024847 |
| 631 | 66 | Speakers |  | L100, L100-1, -2 | Early Production |  |  |  |  | 014-024346 |
| 632 | 66 | Speakers |  | L100, L100-1, -2 | Early Production |  |  |  |  | 014-027293 |
| 633 | 66 | Speakers |  | L100A | Early Production |  |  |  |  | 014-024346 |
| 634 | 66 | Speakers |  | L100A | Early Production |  |  |  |  | 014-024347 |
| 635 | 66 | Speakers |  | L100, L100-1, -2 | 12" (R.H. Viewed from Rear) |  |  |  |  | 014-030812 |
| 636 | 66 | Speakers |  | L100, L100-1, -2 | 12" (L. H. Viewed from Rear) |  |  |  |  | 014-027293 |
| 637 | 66 | Speakers |  | L100A | 12" (R.H. Viewed from Rear) |  |  |  |  | 014-030812 |
| 638 | 66 | Speakers |  | L100A |  |  |  |  |  | 014-024347 |
| 639 | 67 | Control Panel | 2 | Tap Tite Screw |  | \#2-56 |  |  |  | 939-010434 |
| 641 | 74 | Photocell Swell Pedal | 2 | Base Bracket Assembly |  |  |  |  |  | 060-030207 |
| 642 | 74 | Photocell Swell Pedal | 2 | Shutter Assembly |  |  |  |  |  | 060-033749 |
| 643 | 74 | Photocell Swell Pedal | 2 | Bearing Bracket |  |  |  |  |  | 035-031429 |
| 644 | 74 | Photocell Swell Pedal | 2 | Bearing Bracket with Dowel |  |  |  |  |  | 035-031428 |
| 645 | 74 | Photocell Swell Pedal | 2 | Pedal Bearing | Slotted |  |  |  |  | 017-031431 |
| 646 | 74 | Photocell Swell Pedal | 2 | Pedal Shaft |  |  |  |  |  | 020-021725 |
| 647 | 74 | Photocell Swell Pedal | 2 | Machine Screw |  |  |  |  |  | 843-081113 |
| 648 | 74 | Photocell Swell Pedal | 2 | Lock Washer |  |  |  |  |  | 999-000729 |
| 649 | 74 | Photocell Swell Pedal | 2 | Square Nut |  |  |  |  |  | 999-001343 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 650 | 74 | Photocell Swell Pedal | 2 | Cell \& Housing Wiring Assembly |  |  |  |  |  | 040-030216 |
| 651 | 74 | Photocell Swell Pedal | 2 | Diffuser |  |  |  |  |  | 016-030153 |
| 652 | 74 | Photocell Swell Pedal | 2 | Photo Cell Housing Cover |  |  |  |  |  | 025-032880 |
| 653 | 74 | Photocell Swell Pedal | 2 | Light Bulb Socket Assy. |  |  |  |  |  | 034-033419 |
| 654 | 74 | Photocell Swell Pedal | 2 | Spring |  |  |  |  |  | 012-030154 |
| 655 | 74 | Photocell Swell Pedal | 2 | Light Bulb |  |  |  |  |  | 016-031748 |
| 656 | 74 | Photocell Swell Pedal | 2 | Pedal Assembly | With Mat |  |  |  |  | 060-033289 |
| 658 | 74 | Rhythm II \& Extrusion | 2 | Rhythm II Unit | Inbuilt Automatic |  |  |  |  | 125-000049 |
| 659 | 74 | Rhythm II \& Extrusion | 2 | Screened Panel | Painted Part |  |  |  |  | 061-042579 |
| 660 | 74 | Rhythm II \& Extrusion | 2 | End Cap | Right Hand |  |  |  |  | 045-042507 |
| 661 | 74 | Rhythm II \& Extrusion | 2 | End Cap | Left Hand |  |  |  |  | 045-042508 |
| 665 | 74 | Power Supply | 2 | Power Supply Chassis |  |  |  |  |  | 041-033662 |
| 671 | 74 | Power Supply | 2 | Resistor |  | $1 \mathrm{~K} \Omega$ | 3W |  |  | 602-050141 |
| 672 | 74 | Power Supply | 2 | Resistor |  | $68 \Omega$ | 3W |  |  | 602-050021 |
| 673 | 76 | Miscellaneous | 2 | Generator Pad |  |  |  |  |  | 036-024354 |
| 674 | 76 | Miscellaneous | 2 | Speed Clip |  |  |  |  |  | 013-024843 |
| 675 | 76 | Miscellaneous | 2 | Reverberation Unit Assembly |  |  |  |  |  | 121-000002 |
| 676 | 76 | Miscellaneous | 2 | Power Supply Cable |  |  |  |  |  | 011-024357 |
| 677 | 76 | Miscellaneous | 2 | Terminal Panel Assembly | Between Reverb \& Amp |  |  |  |  | 006-034306 |
| 678 | 76 | Miscellaneous | 2 | Cable \& Cap Assembly) | Speaker to Amp |  |  |  |  | 011-036623 |
| 679 | 76 | Miscellaneous | 2 | Cable \& Contact Assembly) | Between Speakers |  |  |  |  | 011-036741 |
| 680 | 76 | Miscellaneous | 2 | Shielded Lead \& Plug Assy. (between Preamp \& Vib. Amp) |  |  |  |  |  | 200-010327 |
| 681 | 76 | Miscellaneous | 2 | Shielded Lead \& Plug Assy. (between Preamp \& Vib. Amp) |  |  |  |  |  | 200-010328 |
| 682 | 76 | Miscellaneous | 2 | Shielded Lead \& Plug Assy. (Red Reverb Cable) |  |  |  |  |  | 011-036643 |
| 683 | 76 | Miscellaneous | 2 | Shielded Lead \& Plug Assy. (gray Reverb Cable) |  |  |  |  |  | 011-036644 |
| 684 | 76 | Miscellaneous | 2 | Shield | Rhythm II Power Supply |  |  |  |  | 010-042054 |
| 687 | 76 | Miscellaneous | 2 | Cable \& Plug Assembly | BLK plug cable at Amp |  |  |  |  | 011-036388 |
| 688 | 76 | Miscellaneous | 2 | Terminal Cover (lower manual) |  |  |  |  |  | 041-024164 |
| 689 | 76 | Miscellaneous | 2 | Grommet (lower manual) |  |  |  |  |  | 043-039553 |
| 690 | 76 | Miscellaneous | 2 | Swell Pedal Housing Assembly |  |  |  |  |  | 046-025206 |
| 691 | 76 | Miscellaneous | 2 | Amplifier Base |  |  |  |  |  | 009-024824 |
| 693 | 76 | Miscellaneous | 2 | End Block Bracket |  |  |  |  |  | 035-031459 |


| ID | Orig. Pg. \# | Assembly | Revision | Part | Description | Value /Unit | Spec. | Ref. | Units | Part \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 695 | 76 | Miscellaneous | 2 | Terminal Strip Assembly | Shelf |  |  |  |  | 006-043833 |
| 696 | 76 | Miscellaneous | 2 | Generator Tee-Nut |  |  |  |  |  | 999-032998 |
| 697 | 76 | Miscellaneous | 2 | Generator Grommet |  |  |  |  |  | 043-024246 |
| 698 | 76 | Miscellaneous | 2 | Generator Washer |  |  |  |  |  | 999-000104 |
| 699 | 76 | Miscellaneous | 2 | Generator Mounting Screw |  |  |  |  |  | 824-121114 |
| 700 | 76 | Miscellaneous | 2 | Plastic Tie |  |  |  |  |  | 013-031744 |
| 701 | 76 | Miscellaneous | 2 | Oil Tube Assembly |  |  |  |  |  | 015-025581 |
| 702 | 76 | Miscellaneous | 2 | Trim Strip (Swell Pedal) |  |  |  |  |  | 055-025648 |
| 703 | 76 | Miscellaneous | 2 | Front Strip (manual) |  |  |  |  |  | 061-031029 |
| 704 | 76 | Miscellaneous | 2 | Cable Clip |  |  |  |  |  | 013-024296 |
| 707 | 76 | Woodwork | 2 | Cabinet Assembly | L-212 |  |  |  |  | 111-000115 |
| 708 | 76 | Woodwork | 2 | Case Assembly |  |  |  |  |  | 050-036895 |
| 709 | 76 | Woodwork | 2 | Rear Cover |  |  |  |  |  | 056-040228 |
| 710 | 76 | Woodwork | 2 | Fastener |  |  |  |  |  | 013-040269 |
| 711 | 76 | Woodwork | 2 | Brad |  |  |  |  |  | 999-040271 |
| 712 | 76 | Woodwork | 2 | Fastener "Clip" | Rear Cover |  |  |  |  | 013-036811 |
| 713 | 76 | Woodwork | 2 | Baffle \& Grille Cloth |  |  |  |  |  | 052-036887 |
| 714 | 76 | Woodwork | 2 | Lock Nut | Speaker \& Baffle Mounting |  |  |  |  | 999-001437 |
| 715 | 76 | Woodwork | 2 | Baffle | Only |  |  |  |  | 054-025432 |
| 716 | 76 | Woodwork | 2 | Grille Cloth |  |  |  |  |  | 053-038428 |
| 717 | 76 | Woodwork | 2 | Standard Mounting Screw |  |  |  |  |  | 999-006116 |
| 718 | 76 | Woodwork | 2 | Plastic Bumper |  |  |  |  |  | 025-023329 |
| 719 | 76 | Woodwork | 2 | Top \& Music Panel Assembly |  |  |  |  |  | 050-002778 |
| 721 | 76 | Woodwork | 2 | Music Panel |  |  |  |  |  | 050-038295 |
| 722 | 76 | Woodwork | 2 | Hinge |  |  |  |  |  | 032-033414 |
| 723 | 76 | Woodwork | 2 | Screw |  |  |  |  |  | 880-030537 |
| 724 | 76 | Woodwork | 2 | Top Rail Screw |  |  |  |  |  | 832-081814 |
| 725 | 76 | Woodwork | 2 | Stud | Top Panel |  |  |  |  | 044-042417 |
| 726 | 76 | Woodwork | 2 | Bench Assembly |  |  |  |  |  | 152-000024 |

## SECTION VII <br> MODIFICATIONS

## 7-1 OVERVIEW

Being one of the more inexpensive tonewheel Hammonds, the L-100 has rich aftermarket support for modifications and improvements. These range from simple modifications like connecting a Leslie to more complex changes like sculpting a more B3-like tone or adding unique tonal changes like overdrive.

## 7-2 CONNECTING A LESLIE OR OTHER EXTERNAL SPEAKER

The factory-standard way of connecting a Leslie or other external speaker system is to use the $1 / 4$ " output modification described in 1-19 External Sound Source. However, a Switchcraft SF-JAX \#25 or \#55 is now obsolete. Additionally, this design relies exclusively on the swell pedal to adjust the output volume.
Instead, you may use the switchable line-out circuit as shown in Figure 7-1. This circuit adds a switch and uses any commonly available $1 / 4 "$ phone jack. The schematic shows a TRS-style female connector, but only the TS junctions are used.

Ground noise can be a problem when connecting these instruments, so you may wish to add a 1:1 audio isolation transformer to the output circuit


## 7-2-1 CONNECTING A LESLIE VIA A NO. 27-1 ADAPTER

Use the following steps from the Leslie installation guide if you want to connect a Leslie 6-pin connector ( $6 \mathrm{H}, 6 \mathrm{~W}$ ) and can source the cable, No. 27-1 Leslie Adapter and No. 26-1 Chassis.
For more details, please refer to the installation guide for your Leslie model.
a. Plug the 5-contact socket of the No. 27-1 Console Adapter into the No. 26-1 Chassis.
b. Cut off the 5 -pole plug and socket assembly, cutting the red, green, and black wires at a point just above the screw terminal connections.
c. Discard this plug and socket assembly, but save one of the plastic insulating sleeves for future use.
d. Strip the ends of the red, green, and black wires so that the special connectors (in envelope) may be attached, i.e., clamped and soldered, as follows:

- Red wire - male connector
- Green wire - female connector
- Black wire - female connector.
e. Disconnect the green wire (from the amplifier) at the speaker terminal and fit the plastic insulating sleeve over it. Connect this green wire to the red adapter wire by means of the special connector. Pull the plastic sleeve over the connection.
f. Connect the green adapter wire to the speaker terminal just vacated by the green wire.
g. A second speaker operates in parallel with the speaker mentioned in Step e. The black adapter wire is to be connected to this "second speaker" at the same terminal to which the black wire from the other speaker is already connected.
h. Connect the blue and grey adapter wires to the two AC terminals on the console amplifier which are under the control of the console power switch.
i. The 6-conductor connecting cable is supplied in a standard 30 -foot length complete with plug and socket. This is Leslie Part No. 727. For longer console-to-speaker runs, two or more of these standard 30-foot assemblies may be connected together in series.


Figure 7-2: Leslie 6W Connector Pin-Out

## 7-3 OTHER RESOURCES

At the time of this writing, the following resources contain a number of terrific modifications.

- Hammond Wiki - Hammond Modifications page: http://www.dairiki.org/HammondWiki/ HammondModifications
- Captain Foldback - Great source of Hammond information http://www.captain-foldback.com/


## 7-4 REVISED RH END-PANEL LAYOUT TEMPLATE

The drilling template shown in Figure 7-3 is designed to add the following modifications in a clean and almost factory-original way:

- Kon Zissis' Chorus Depth Control
- Kon Zissis' Treble Boost
- Kon Zissis' Overdrive (documentation missing)
- Line Out as described in 7-2

The following parts are used for the panel. If you choose to use different switches, then naturally the drill holes will need to be adjusted for their mounting dimensions.

| Mod | Part | Value | Quantity | Digi-Key Part \# |
| :---: | :--- | :--- | :---: | :---: |
| N/A | Knob |  | 3 | 1568-1601-ND |
| Line Out | Potentiometer | 20k $\Omega$, Audio Taper | 1 | $987-1716-$ ND |
| Line Out | Switch | SPDT | 1 | $401-1300-$ ND |
| Overdrive | Potentiometer | $100 \mathrm{k} \Omega$, Audio Taper | 1 | $987-1717-$ ND |
| Overdrive | Potentiometer | $50 \mathrm{k} \Omega$, Linear Taper | 1 | $987-1733-$ ND |
| Overdrive | Switch | SPST | 3 | $401-1300-$ ND |
| Treble Boost | Switch | SPDT | 1 | RRA1534400-ND |
|  |  |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |

## 7-4-2 METHOD

Print the drawing in Figure 7-3 first on plain paper and ensure the dimensions are printing correctly. Use a caliper, ideally, or a ruler to ensure the printed dimensions match the design (i.e., $20 \mathrm{~mm}=$ 20mm).
After finalizing the print setup, print the page on sticky-backed transparency paper, preferably with a matte finish. This will ensure the layout stays in place during drilling or punching.
Drill the panel holes with the appropriate size Forstner bits, or use a punch if suitable sizes are available.

Test the fit of the components. Once everything snaps in place, remove the transparency paper. You may need a solvent such as Goof-Off to remove all of the glue.


Figure 7-3: Modified RH End-Panel Template


Figure 7-4: Modified RH End-Panel Template, with Parts and Labels

## 7-5 KON ZISSIS CHORUS DEPTH CONTROL

This modification improves the L100's chorus tone and adds control over chorus depth.
A 500K linear taper potentiometer can work as a Chorus Depth Control by mixing the straight signal with the vibrato signal.
The $0.0047 \mu \mathrm{~F}$ capacitor wired across potentiometer pins 1 and 2 emphasizes the midrange and treble frequencies of the straight signal above those same frequencies in the vibrato signal. This results in the rich, shimering chorus effect similar to that of a scanner vibrato.

You can experiment with different capacitor values to alter the chorus effect. Suggested capacitors to try are: $560 \mathrm{pF}, 0.001 \mu \mathrm{~F}$, $0.0022 \mu F$, etc., through $0.01 \mu F$.
The figure below (Figure 7-5) shows Kon's modifications to the original circuit in red.


Figure 7-5: Kon Zissis Chorus Depth Control and Percussion Modification

## 7-6 KON ZISSIS PERCUSSION MOD

This modification improves the L100's Percussion tone, volume, and attack. Refer to the blue changes in the figure above (Figure 7-5). Removed components are shown in parentheses.

Remove R128 (330k $\Omega$ ) at the 12AU7 tube (V11) and replace it with a jumper so the percussion fast decay volume is the same as the percussion slow decay.

Remove the R223 100k grounding resistor connected to C 213 to fatten the percussion signal and the main organ signals.
Short R222 ( $270 \mathrm{k} \Omega$ ) and R226 (180k $\Omega$ ) to increase the volume level of the percussion signal so that it is better matched with the boosted main organ signals.
Replace C214 ( $0.01 \mu \mathrm{~F}$ ) with a $0.1 \mu \mathrm{~F} 100 \mathrm{~V}$ capacitor. Replace C204 ( $0.047 \mu \mathrm{~F}$, see Figure $7-6$ below) and C215 ( $0.1 \mu \mathrm{~F}$ ) with $0.47 \mu \mathrm{~F} 630 \mathrm{~V}$ capacitors to allow the lowest bass frequencies to pass unattenuated.
Re-locate the percussion soft switch to the output of the Q201 transistor (see green edits Figure 7-5). Because the R222, the R226 and the R229 resistors were removed as part of the main organ signals and the percussion signal volume level boost modification, the main organ signal volume levels is lowered when the percussion soft switch was set to the "soft" setting. Relocation of the soft switch path restores the correct volume levels.
The stock L100 series and Porta-B pecussion fast decay duration is longer than that of the B3/C3. Add a $1 \mathrm{M} \Omega$ resistor in parallel with R409 ( $2.2 \mathrm{M} \Omega$ ) which is located on the percussion decay switch (see orange edits Figure 7-5). This produces a duration similar to the B3/ C3 percussion fast decay. This does not affect the percussion slow decay duration which is controlled by the R219 3.9M $\Omega$ resistor.

## 7-7 KON ZISSIS TREBLE BOOST MOD

More treble and mid-range is added with this modification.
Replace the output of C203 (39pF) that connects to C204 (.047 $\mu \mathrm{F}$ ) with an SPDT On/Off/On switch. Connect one On lead to the original output of C 203 for normal brightness. Connect the other On lead to a $1.8 \mathrm{M} \Omega$ resistor for high treble boost.

Replace R203 (4.7M $\Omega$ ) with a 10M $\Omega$ resistor. Add another SPDT On/Off/On switch and connect one One lead to the original output of R203 for normal bass. Add a 39pF capacitor to the other On lead for added bass.


Figure 7-6: Kon Zissis Treble Boost Mod

